

# HONDA

## INSTALLATION INSTRUCTIONS

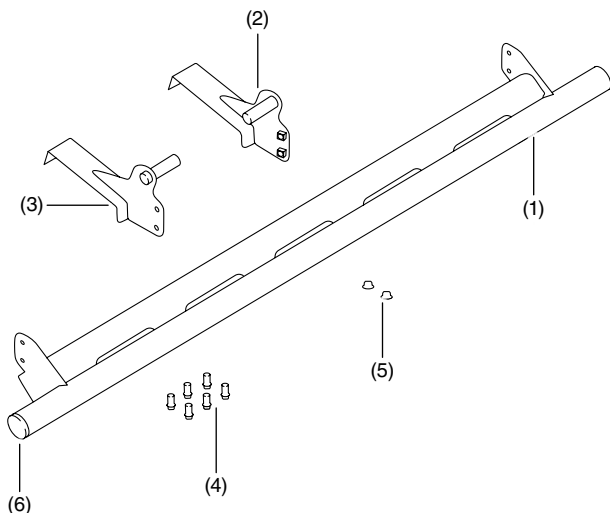
Accessory  
**REAR BUMPER**  
P/N 08P75-HL3-A00

Application  
**SXS700M4/M2**

Publication No.  
**MII 14607**  
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**Honda Dealer: Please give a copy of these instructions to your customer.**

### PARTS LIST



| No. | Description                              | Qty |
|-----|------------------------------------------|-----|
| (1) | Rear bumper                              | 1   |
| (2) | Right rear bumper bracket/tailgate pivot | 1   |
| (3) | Left rear bumper bracket/tailgate pivot  | 1   |
| (4) | Flange bolt (8 x 18 mm)                  | 6   |
| (5) | Flange nut (8 mm)                        | 2   |
| (6) | Pipe end cap                             | 2   |

### TOOLS AND SUPPLIES REQUIRED

Open-end wrench (12 mm)

Torque wrench

Socket (12 mm)

Phillips screwdriver

### TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

| Item                    | N·m | kgf·m | lbf·ft |
|-------------------------|-----|-------|--------|
| Flange bolt (8 x 18 mm) | 18  | 1.8   | 13.5   |
| Screw (6 mm)            | 12  | 1.2   | 9      |

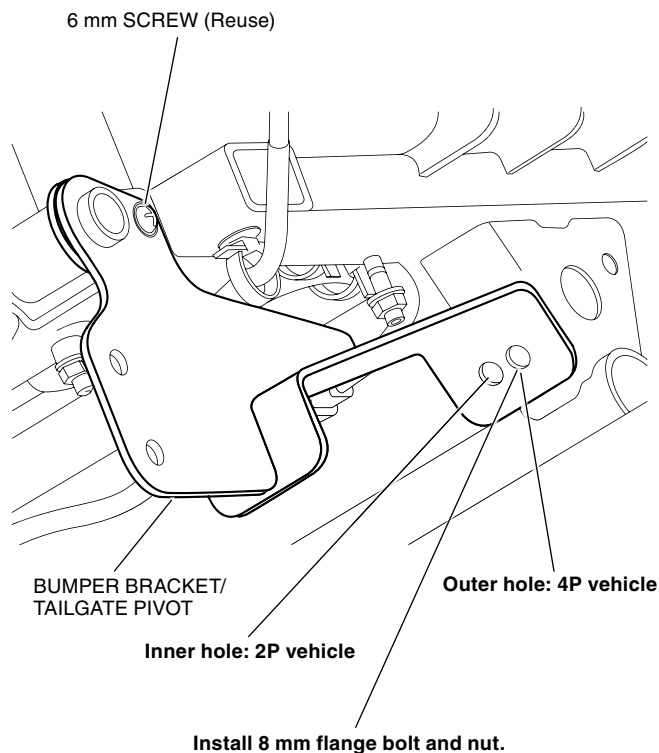
### USE AND CARE INFORMATION

- Check the accessory mounts frequently and retighten if necessary.

### INSTALLATION

- Using the procedures in the Service Manual, remove the following from the vehicle:
  - Left and right bed sides
  - Left and right tailgate pivot brackets
- Install the left and right accessory rear bumper bracket/tailgate brackets as shown.
  - The weld nuts should face towards the center of the vehicle.
- Install an 8 mm flange bolt with nut in the forward hole and reinstall the 6 mm screw in the location shown.
- Tighten all fasteners to the torque values specified in torque chart.

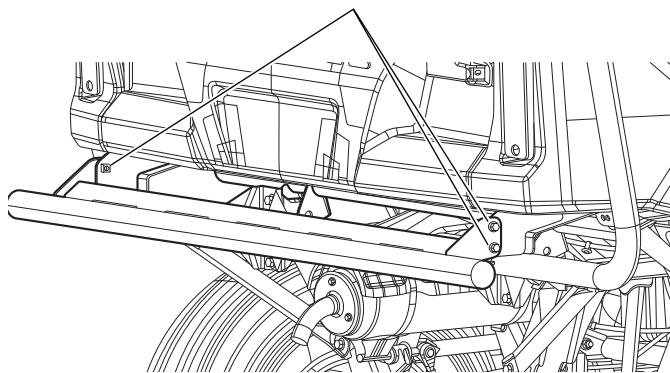
<Right side shown>



5. Align the rear bumper with the right and left bumper bracket holes, and install four 8 mm flange bolts.

Tighten the bolts to the torque specified in the torque chart.

8 mm FLANGE BOLT



6. Using the procedures in the Service Manual, reinstall the left and right bed sides.