



INSTALLATION INSTRUCTIONS

Accessory

HORN KIT
P/N 08P80-HL1-100

Application

MUV700

Publications No.

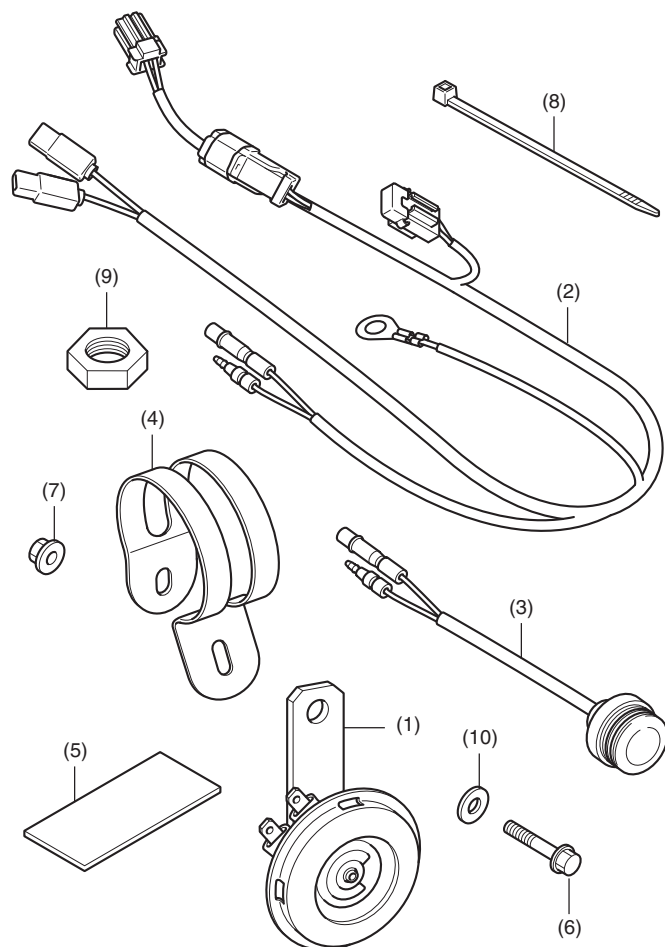
MII 12455

Issue Date

July2008

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Horn	1
(2)	Horn harness	1
(3)	Horn switch	1
(4)	Band	1
(5)	Rubber	1
(6)	6 mm flange bolt	1
(7)	6 mm U-nut	1
(8)	Wire tie	5
(9)	16 mm hex nut	1
(10)	Washer	1

TOOLS AND SUPPLIES REQUIRED

Socket (10 mm)
Ratchet
Box-end wrench (10 mm)
Electric drill motor
Drill bit (16 mm)
Scissors
Awl
Wire cutters
Thread lock (LOCTITE 242)
Shop towel
Torque wrench

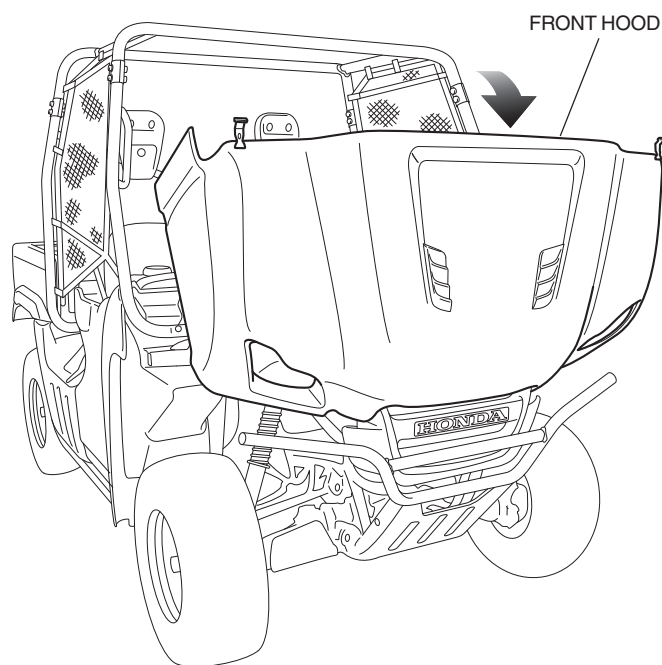
TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

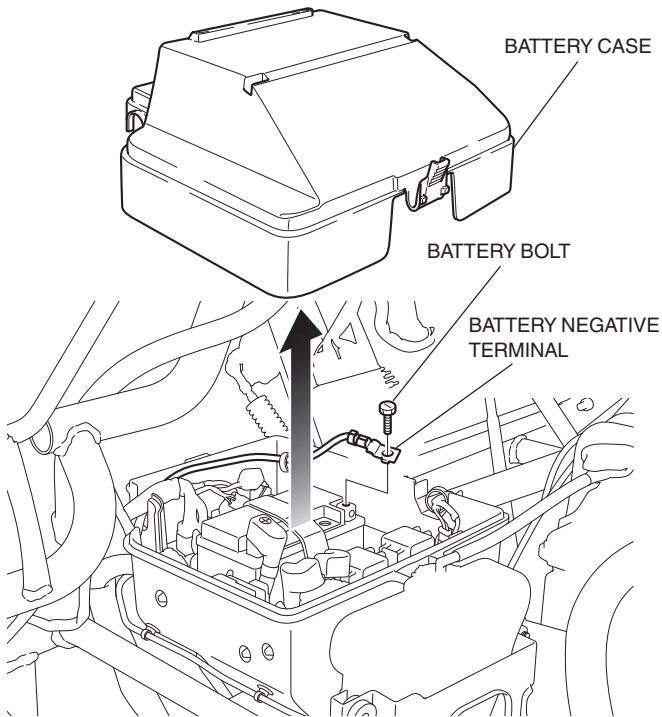
Item	N-m	kgf-m	lbf-ft
6 mm flange bolt and nut	12	1.2	9
16 mm hex nut	1.5	0.1	1.1

INSTALLATION

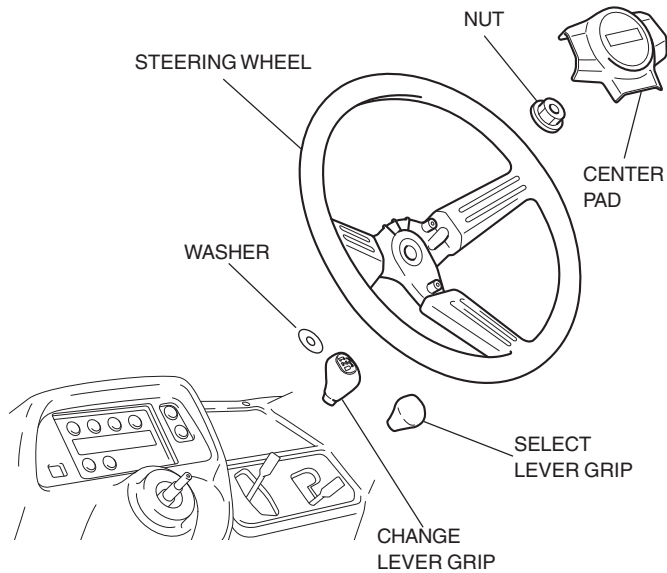
1. Open the front hood as shown.



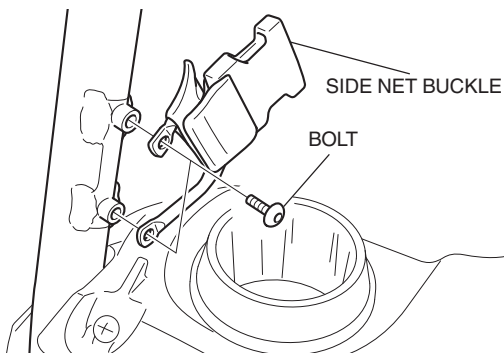
2. Remove the battery case and disconnect the battery cable from the battery negative terminal.



3. Remove the steering wheel and the lever grips. Refer to the Service Manual for specific removal instructions.



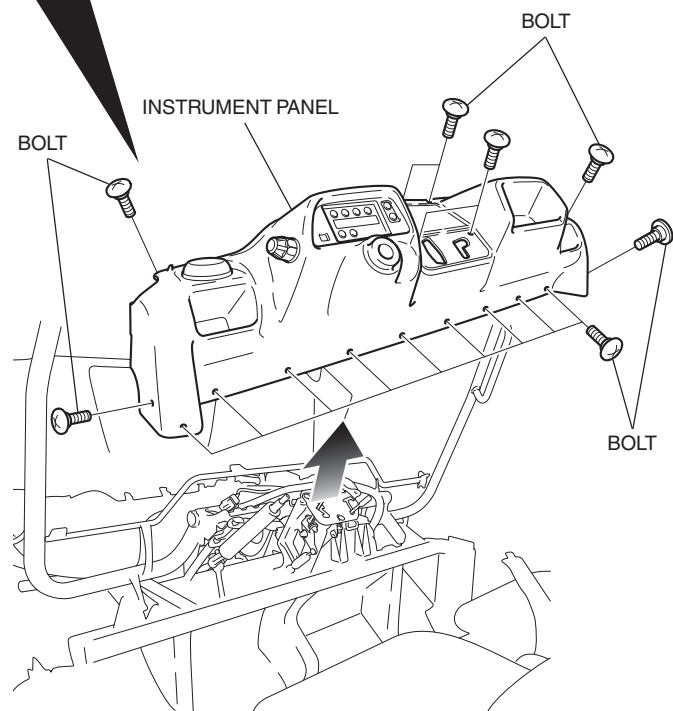
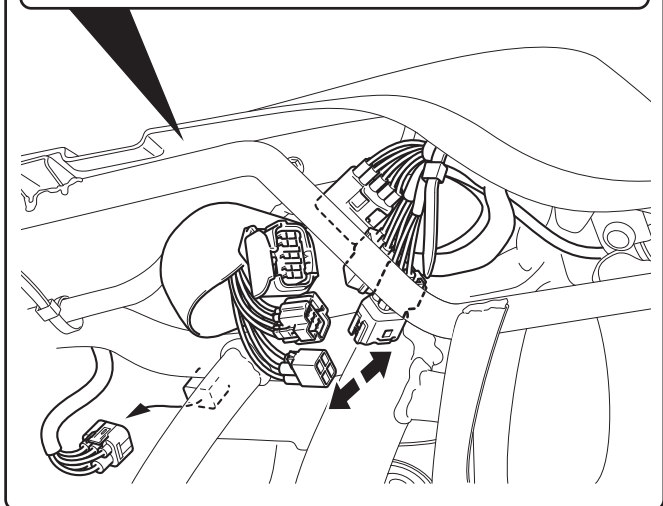
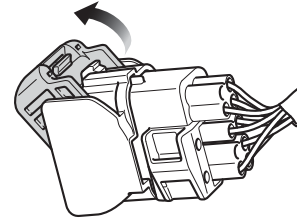
4. Remove the left and right side net buckle as shown.



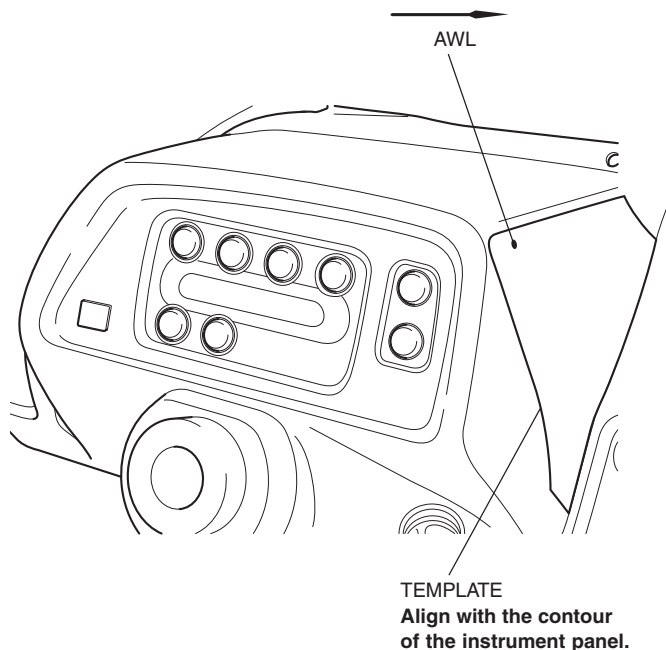
5. Remove the instrument panel. Refer to the Service Manual for specific removal instructions.

Disconnect the vehicle's connector as shown.

Remove the vehicle's connector before disconnecting them.

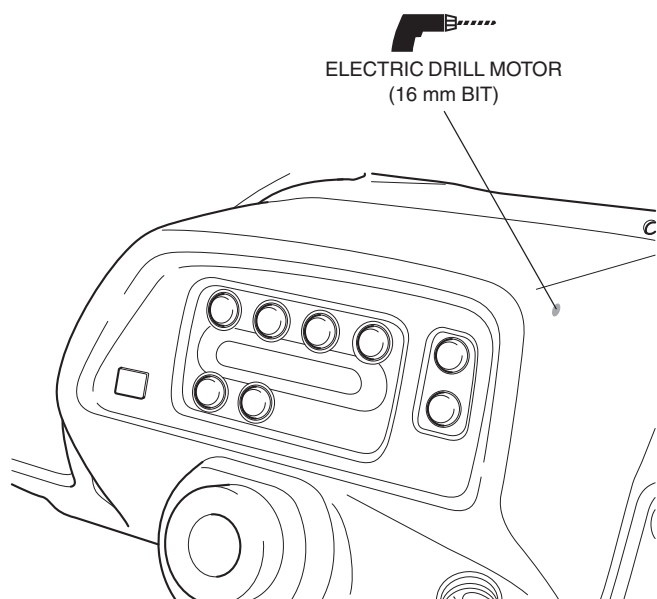


6. Cut the template. Attach the template to the instrument panel and mark it as shown.

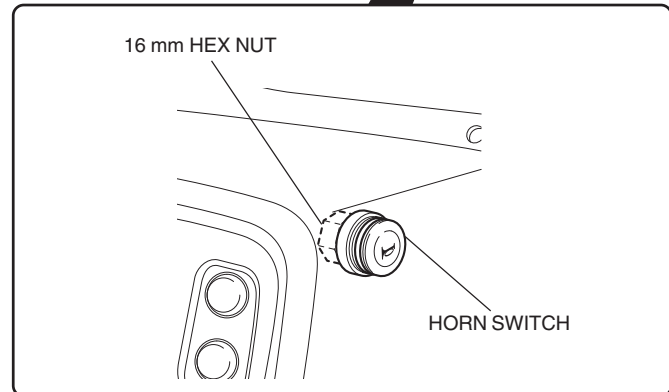
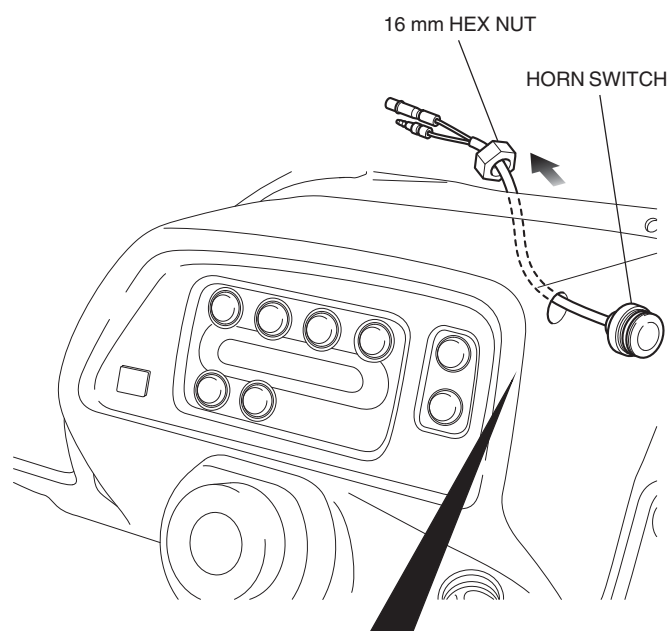


7. Drill at the marked point of the instrument panel as shown.

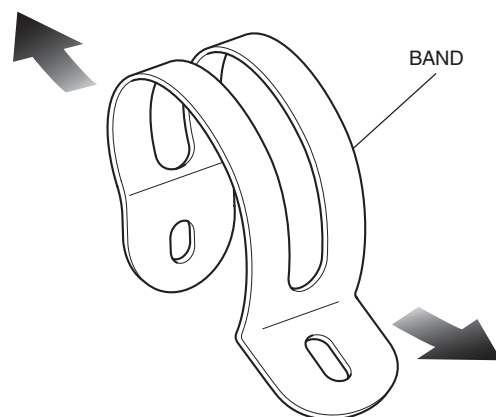
- Remove any burrs from the edge of the hole.



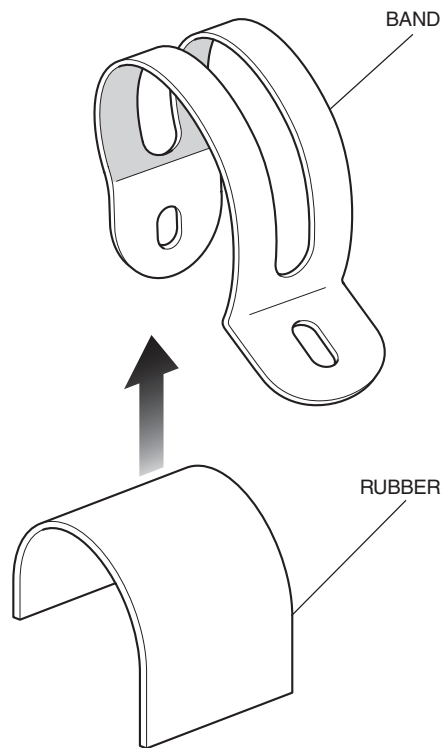
8. Install the horn switch as shown.



9. Reinstall the instrument panel.
10. Reinstall the left and right side net buckles.
11. Expand the band as shown.

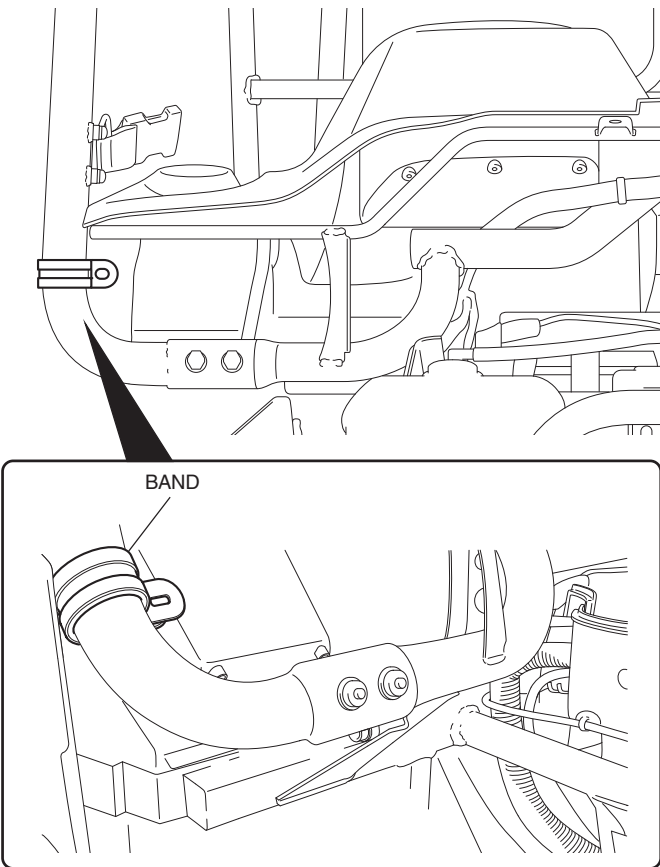


12. Install the rubber to the band.

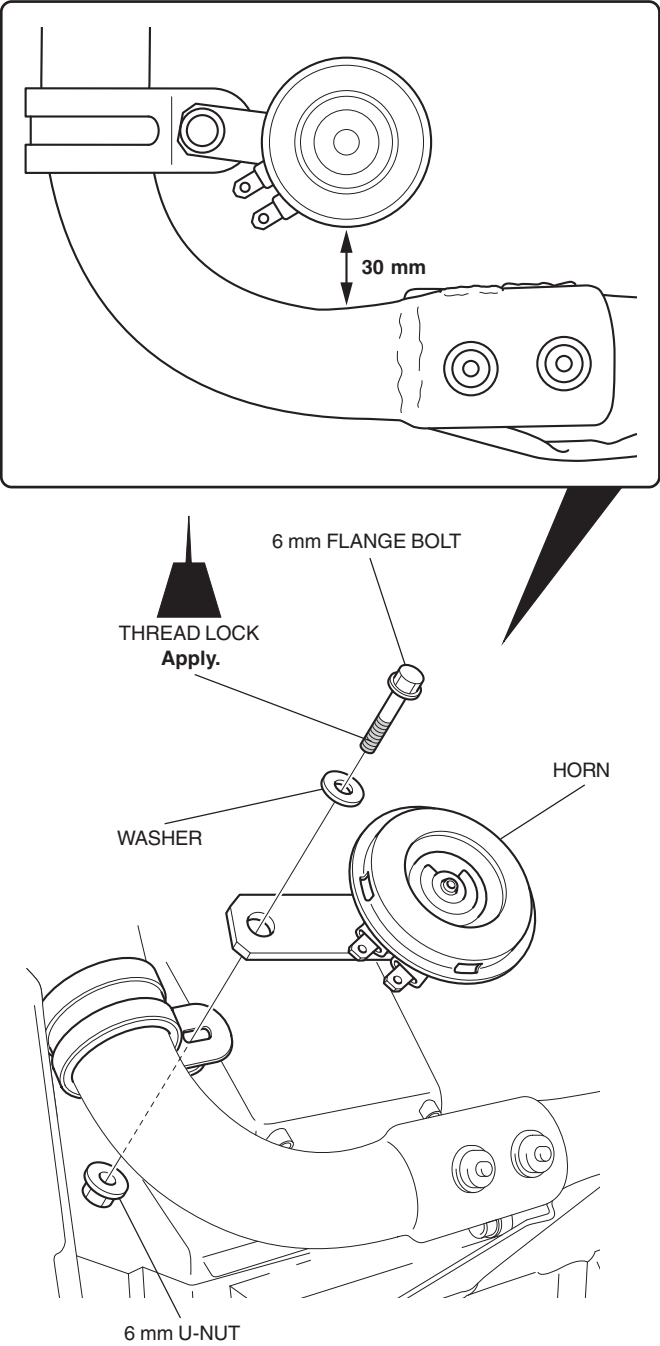


13. Install the band to the frame.

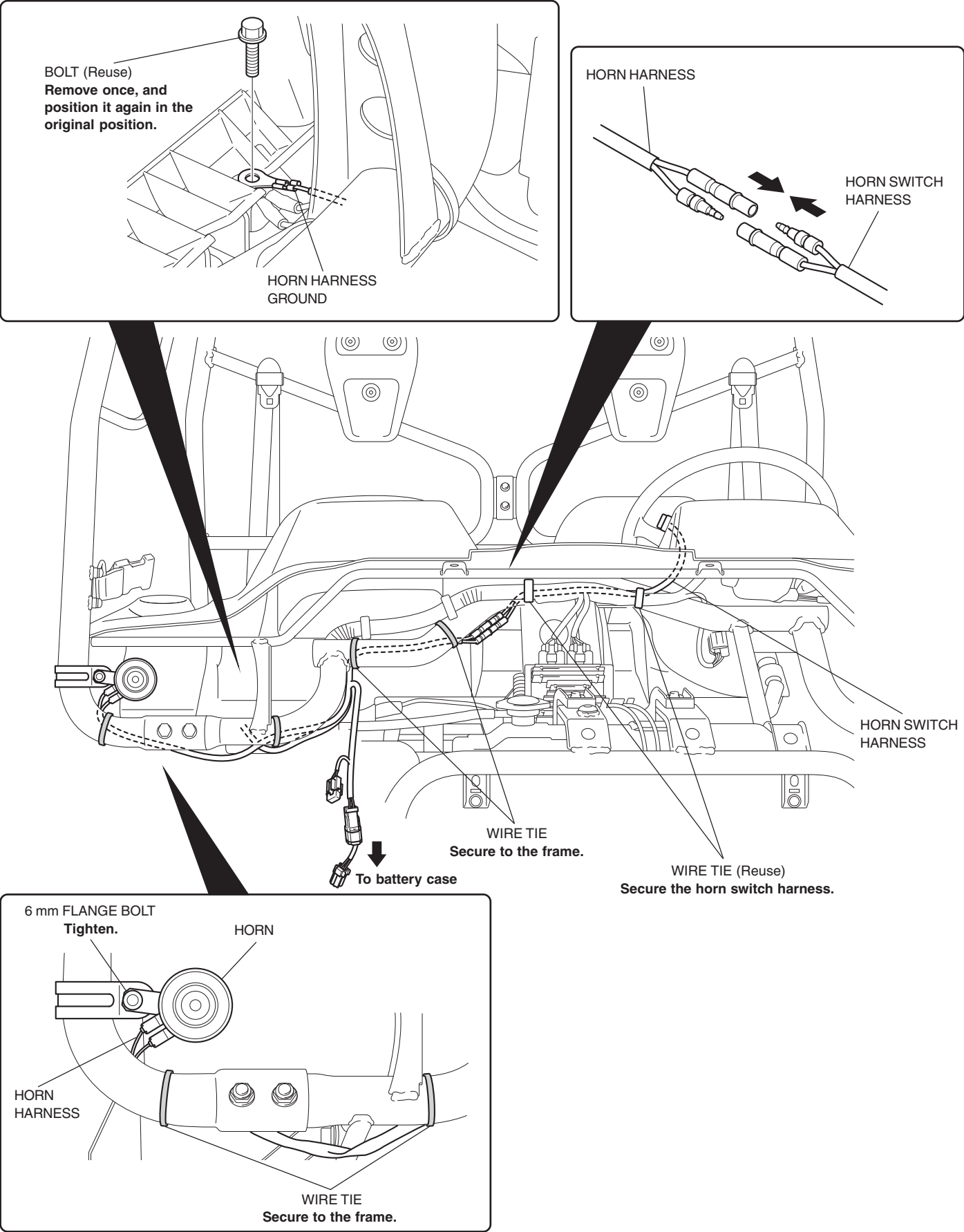
Right side



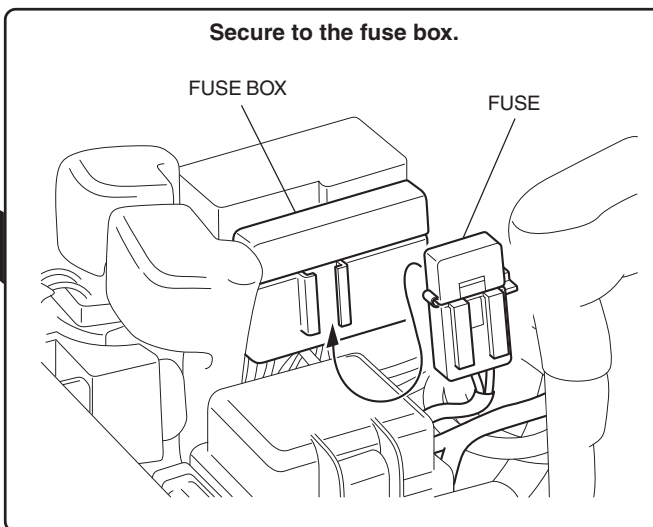
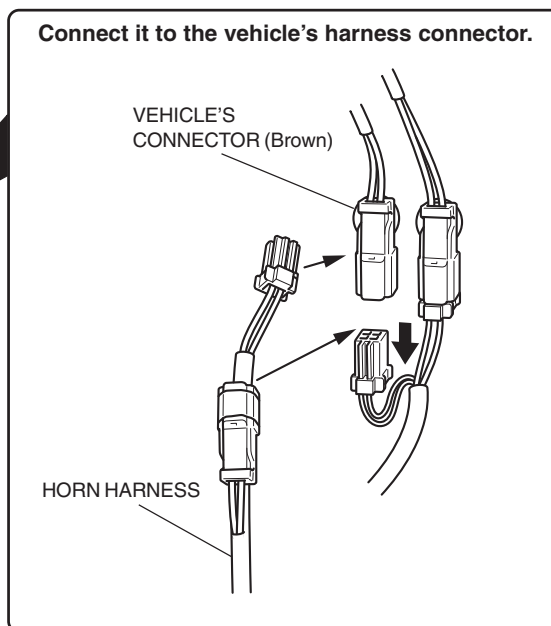
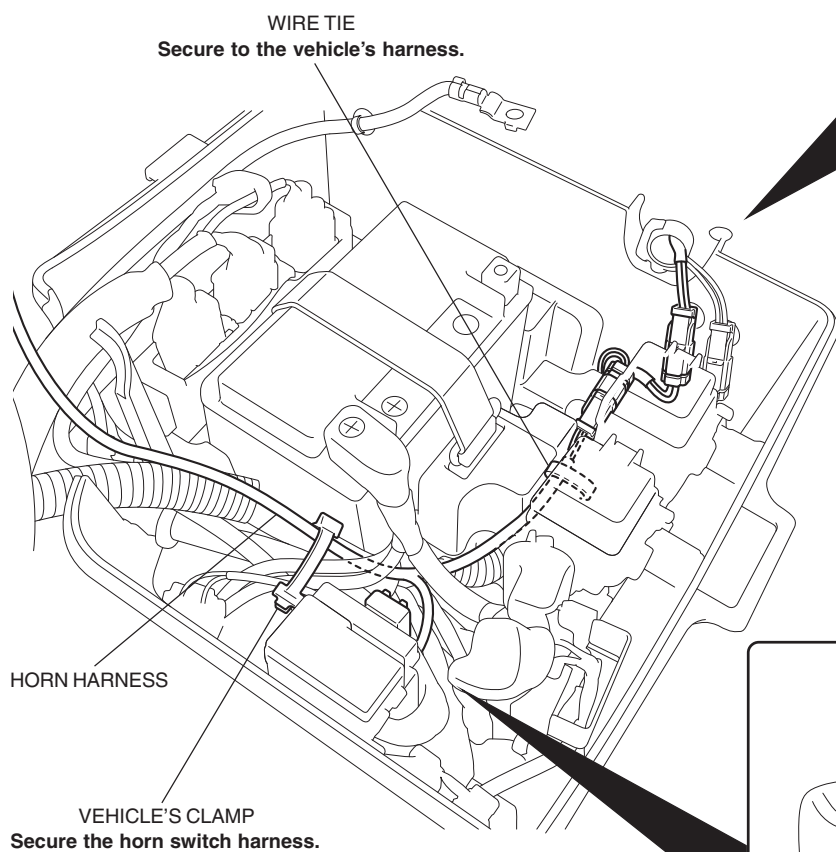
14. Temporary install the horn as shown.



15. Route the horn harness as shown.



16. Route the horn harness in the battery case as shown.



17. Install the vehicle's parts in the reverse order of removal.

< TEMPLATE >

Cut off along the dotted line.

