



INSTALLATION INSTRUCTIONS

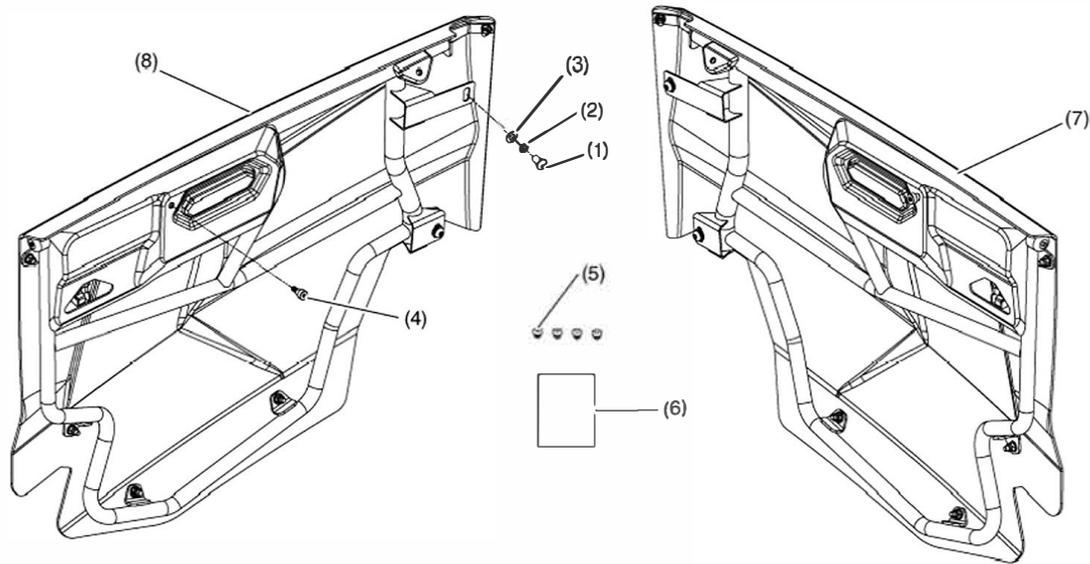
Accessory
REAR ALUMINUM DOORS
P/N OSA80-HL7-A00

Application
SXS1000S4
SXS1000S4D

Publication No.
MII 17142
Issue Date
August 2019

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



| No. | Description | Qty |
|-----|--------------------------------------|-----|
| (1) | 5 × 16 mm button head bolt | 4 |
| (2) | 12 mm Spring lock washer | 4 |
| (3) | 16 mm Washer | 4 |
| (4) | 4 × 18 mm shoulder screw | 2 |
| (5) | Push-in bumper | 4 |
| (6) | Installation Instruction URL | 1 |
| (7) | Rear Aluminium door (driver side) | 1 |
| (8) | Rear Aluminium door (passenger side) | 1 |

TOOLS REQUIRED

- Socket (12 mm)
- Ratchet
- Torque wrench
- 4 mm Socket Hex Wrench
- 5 mm Socket Hex Wrench
- 6 mm Socket Hex Wrench

TORQUE CHART

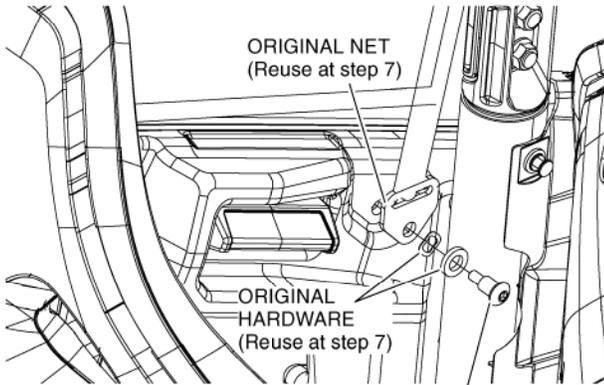
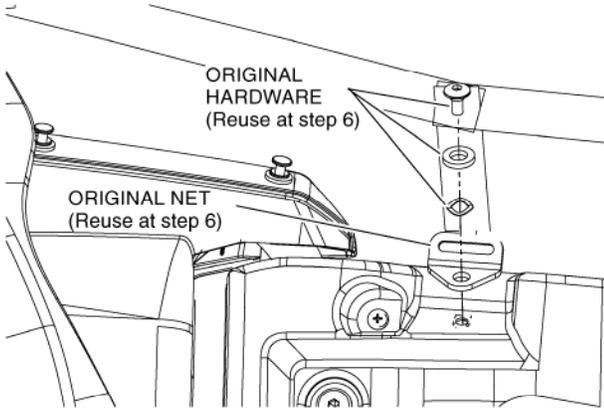
Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

| Item | N-m | kgf-m | lbf-ft |
|-----------------------|-----|-------|--------|
| 4 mm shoulder screw | 11 | 1.1 | 8.5 |
| 5 mm button head bolt | 28 | 2.9 | 20 |

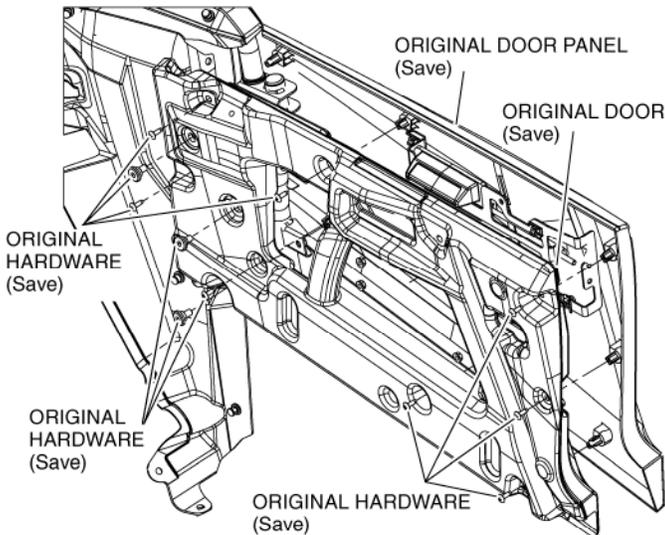
INSTALLATION

Note: Requires 0SA80-HL6-A00 Aluminum Doors (Front).

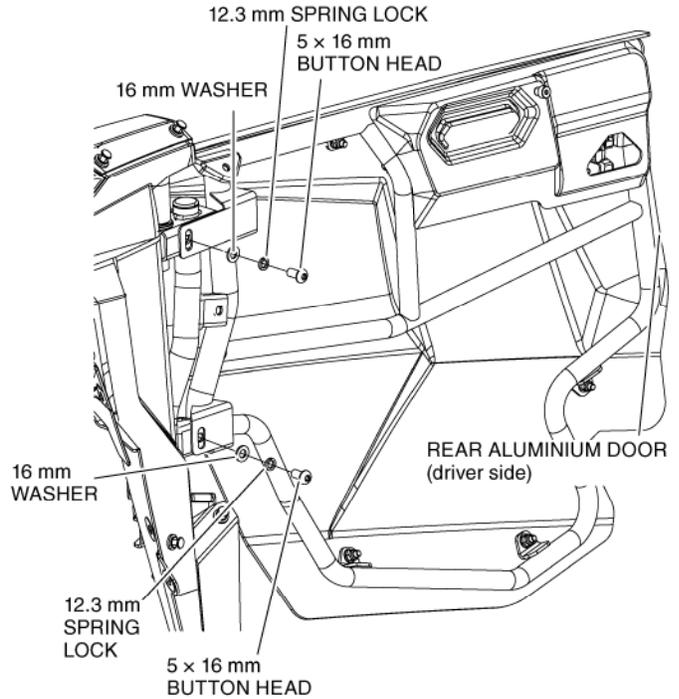
1. Remove original net from original door.



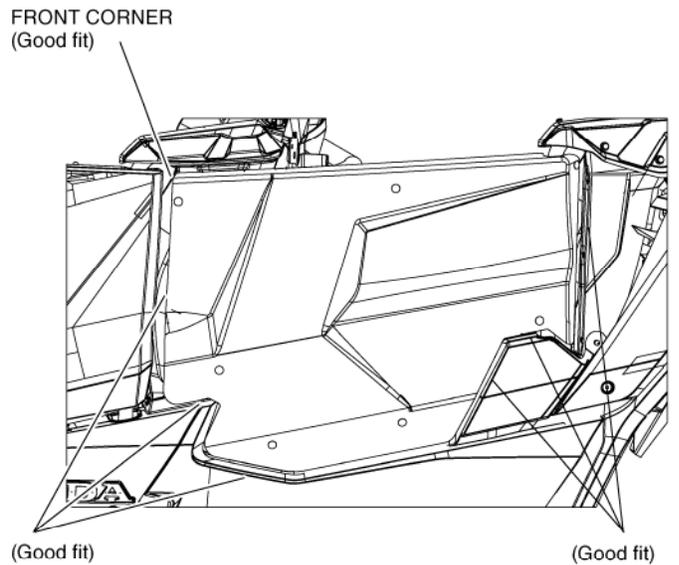
2. Remove original door.



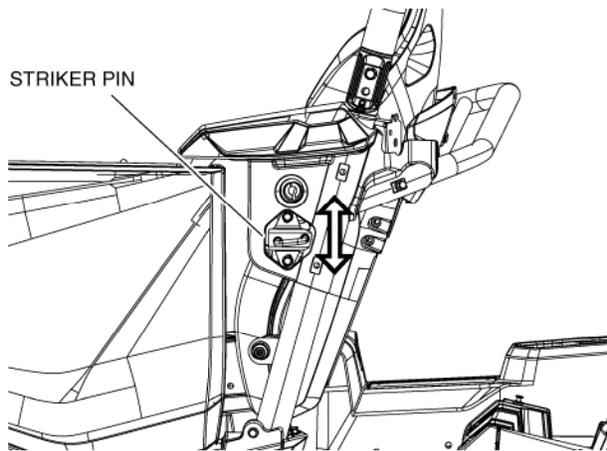
3. Loosely install the driver side Rear Aluminum Door using two 5 × 16 mm button head bolts, washers and spring lock washers.



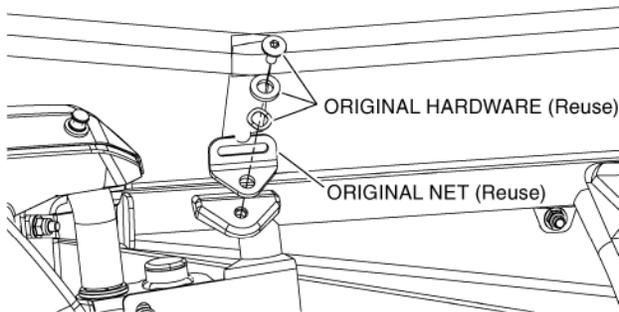
4. Adjust the door up and down to get good fit on all sides with the original plastic. Once good fit is achieved, tighten two 5 × 16 mm button head bolts.



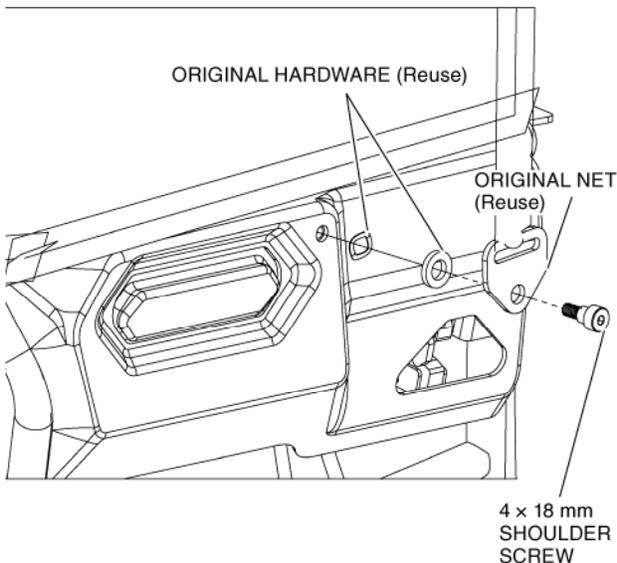
- Adjust the striker pin up and down as needed to latch the door.



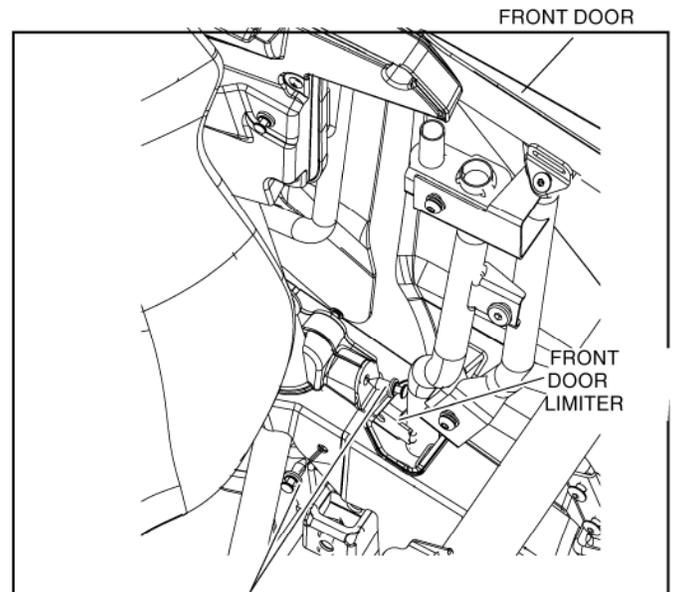
- Attach the original net at the rear bracket using one 5 mm original screw, original washer and original curved spring lock washer.



- Attach the net front bracket using one 4 × 18 mm shoulder screw, original washer, and original curved spring lock washer.

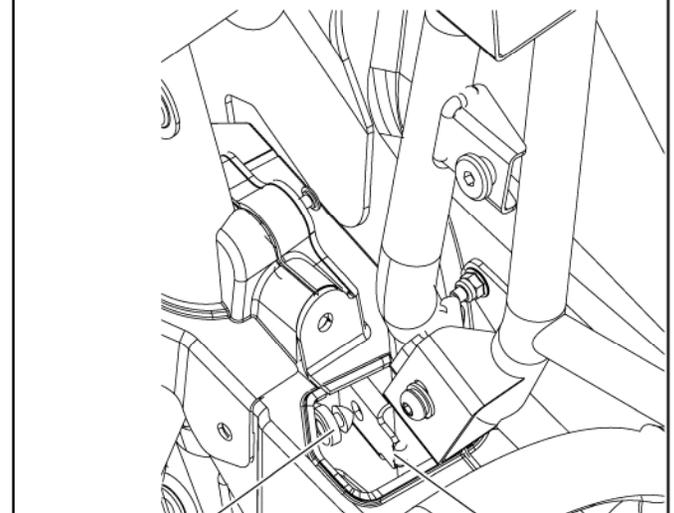


- Remove the original hardware from the panel (as shown).



ORIGINAL HARDWARE
(Reuse at step 10)

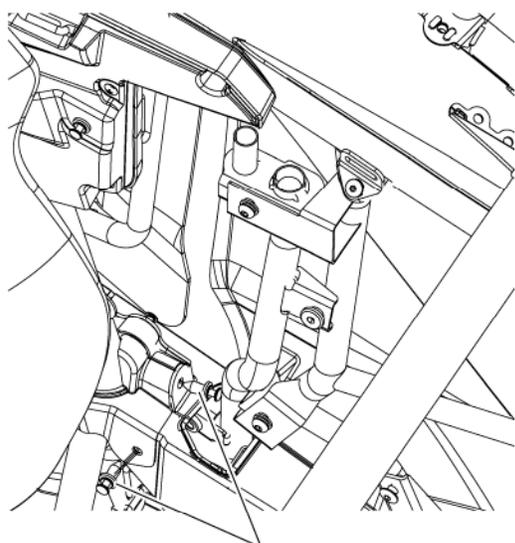
- Install a push-in bumper in the hole of the front door limiter.



PUSH-IN BUMPER

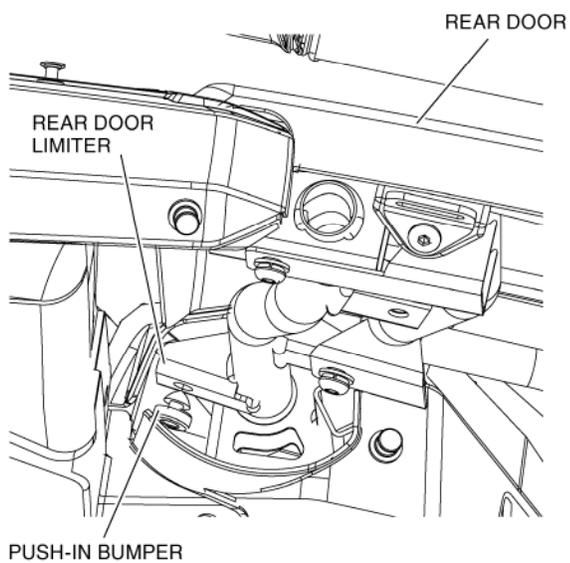
FRONT DOOR
LIMITER

10. Reinstall the original hardware (as shown).



ORIGINAL HARDWARE

11. Install a push-in bumper in the hole of the rear door limiter.



12. Tighten all bolts to the values specified in the TORQUE CHART.

13. Repeat step 1 through 12 on the passenger door.