



INSTALLATION INSTRUCTIONS

Accessory

NERF BARS
P/N 0SP74-HL5-A00

Application

SXS520M2

Publication No.

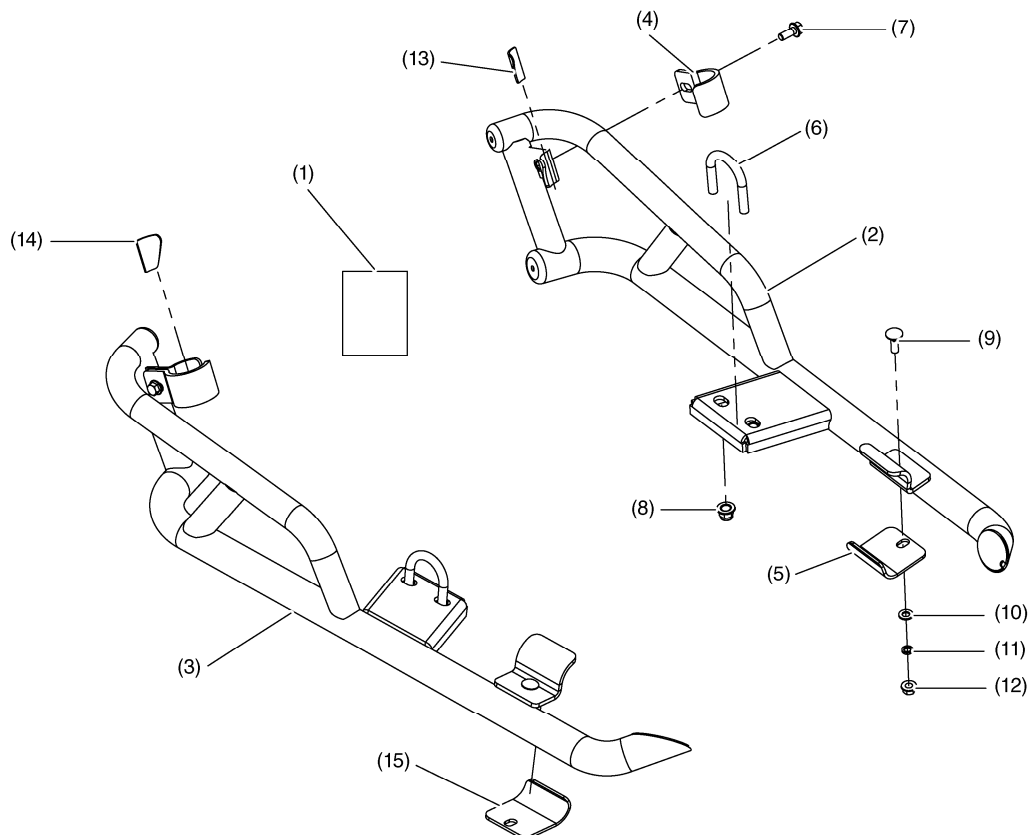
MII 17623

Issue Date

December 2020

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Installation Instructions URL	1
(2)	Driver side Nerf Bar	1
(3)	Passenger side Nerf Bar	1
(4)	Rear Bracket	2
(5)	Driver side Bracket	2
(6)	U-Bolt	2
(7)	12 mm Hexagonal Head Flanged Bolt	2
(8)	14 mm Hexagonal Head Flanged Nylon Nut	4
(9)	Carriage bolt	2
(10)	Washer	2
(11)	Spring Lock washer	2
(12)	12 mm Hexagonal Head Serrated Flanged Nut	2
(13)	Driver side Rubber Pad	1
(14)	Passenger side Rubber Pad	1
(15)	Passenger side Bracket	1

TOOLS REQUIRED

Socket (12 mm)

Socket (14 mm)

Ratchet

Torque wrench

12 mm Socket Hex Wrench

14 mm Socket Hex Wrench

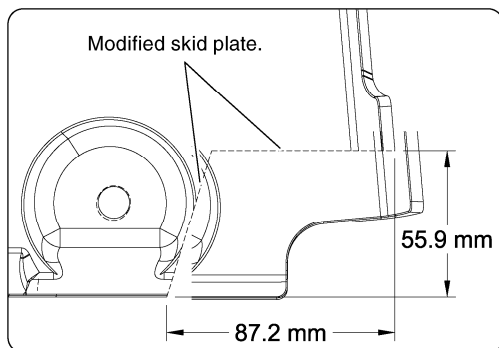
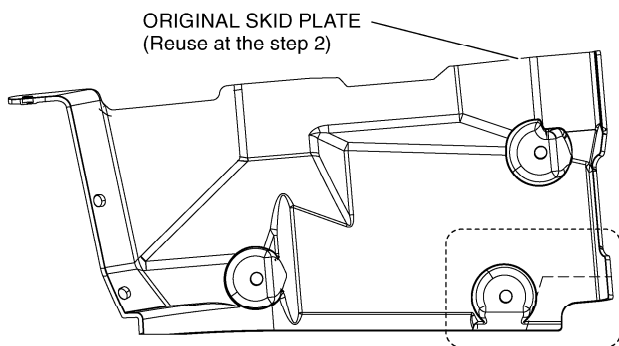
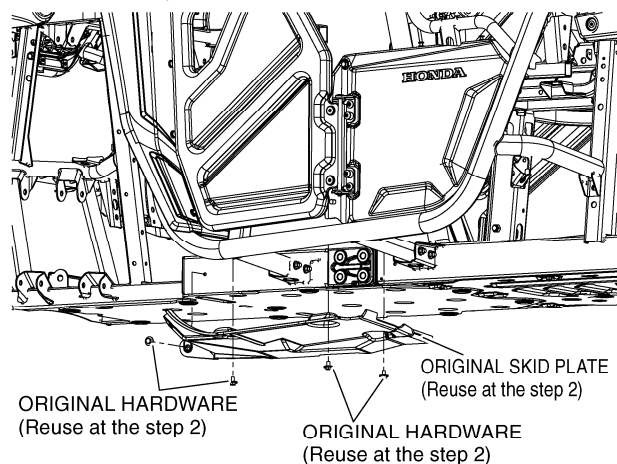
Jigsaw or equivalent cutting tool.

TORQUE CHART

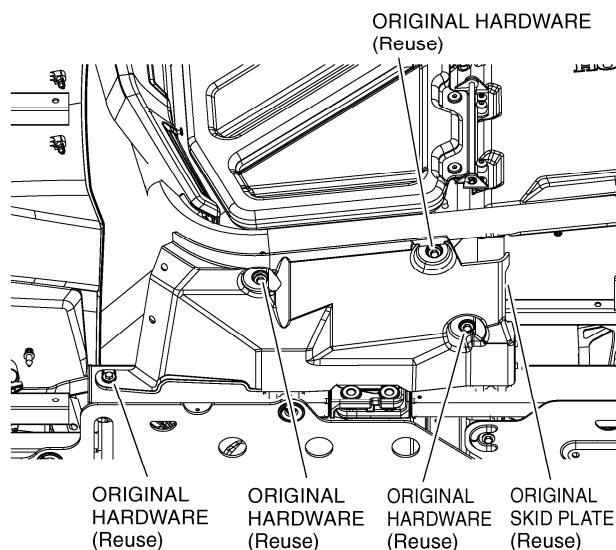
Item	N-m	kgf-m	lbf-ft
12 mm Hexagonal Head Flanged Bolt	28	2.4	20
14 mm Hexagonal Head Flanged Nylon Nut	48	4.9	35
12 mm Hexagonal Head Serrated Flanged Nut	28	2.4	20

INSTALLATION

1. Remove the skid plate by removing the four original bolts, then cut the skid plate as shown below (refer to the printable scale plan at the end of the instructions).

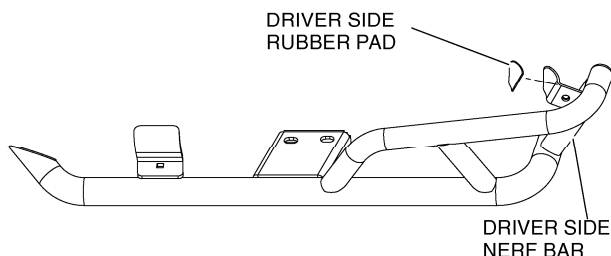


2. Reinstall the Skid plate and the original hardware.

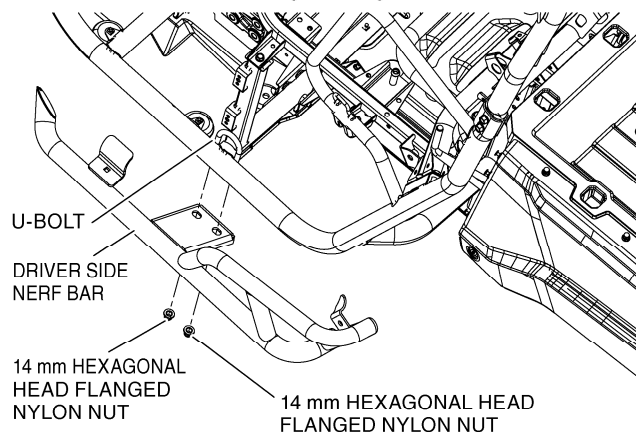


3. Remove the film from the self-adhesive on driver side rubber pad and stick it to the rear bracket on the driver side nerf bar in the position shown below.

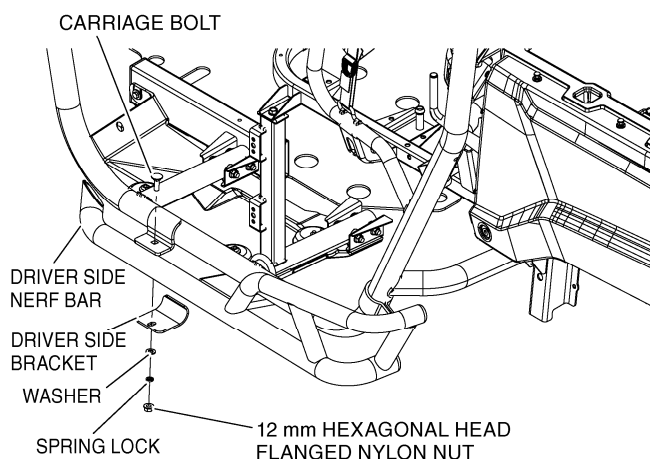
NOTE: Clean the mating surface of the Nerf Bar with alcohol before installing the Rubber Pad.



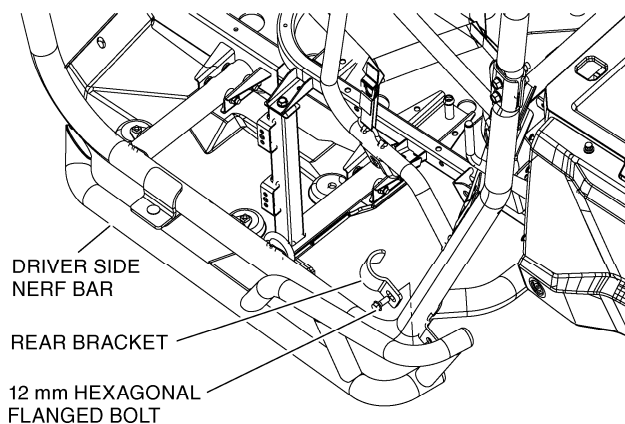
4. Install the diver side nerf bar using the 14 mm U-bolt in the location shown. Insert the 14 mm U-bolt through the slotted holes of the central bracket and install the 14 mm hexagonal head flanged nylon nut underneath without tightening.



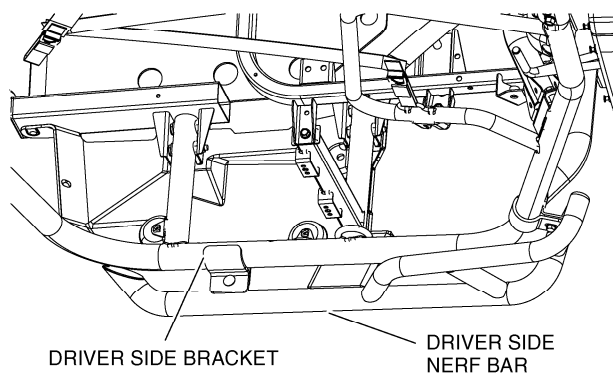
5. Install the Front bracket using one carriage bolt, washer, spring lock washer and 12 mm hexagonal head flanged nylon nut by hand.



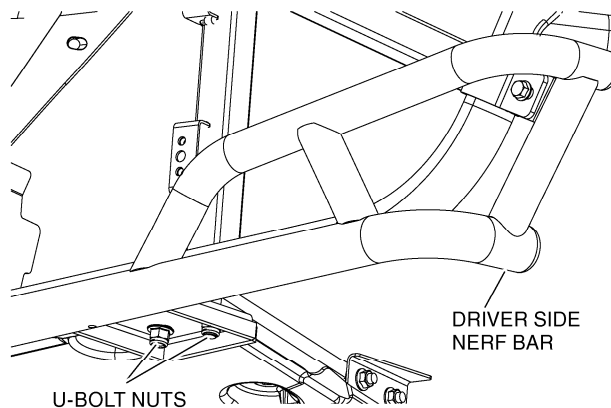
6. Position and adjust the product to make sure the rear bracket is in contact with the tube then tighten the 12 mm hexagonal head flanged bolt to the value specified in the TORQUE CHART.



7. Adjust and tighten the driver side bracket to the value specified in the TORQUE CHART.



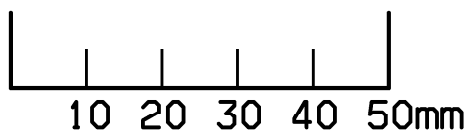
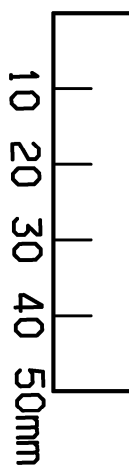
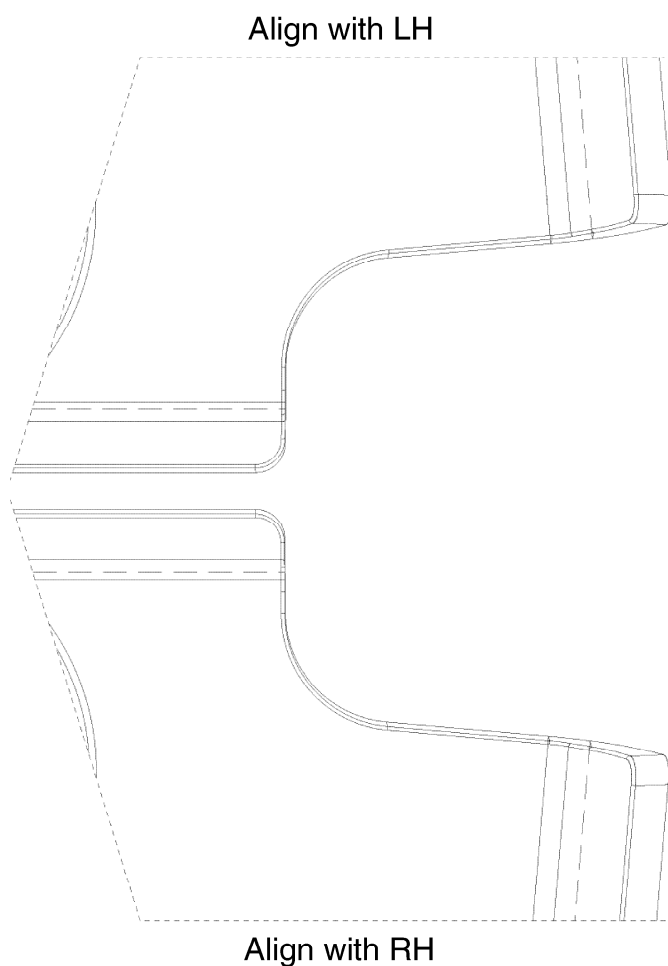
8. Tighten the U-bolt nuts to the values specified in the TORQUE CHART.



9. Repeat step 1 through 8 on the passenger side.

<TEMPLATE>

Cut template along the dotted lines.



NOTICE

If you print this template from your local computer, make sure the printer settings do not “scale” or “shrink” the page.