



INSTALLATION INSTRUCTIONS

Accessory

FABRIC DOORS
P/N 0SR90-HL5-210
0SR90-HL5-410C

Application

SXS500M2

Publication No.

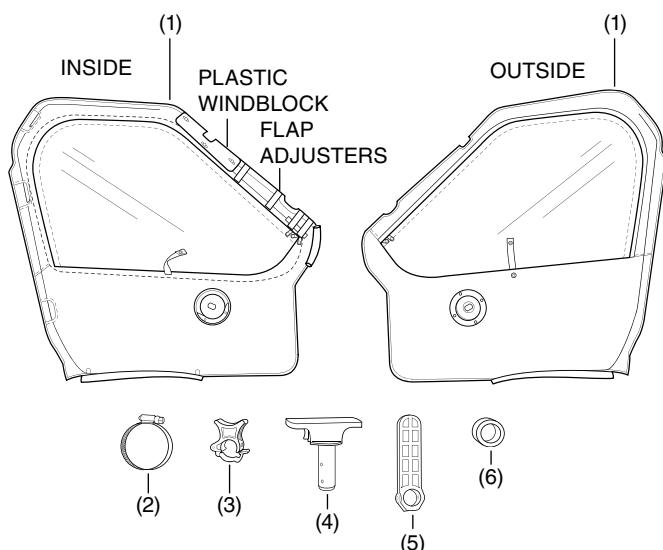
MII 14948

Issue Date

June 2014

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Door (right, left)	2
(2)	Hose clamp	6
(3)	Locking hinge	6
(4)	Outer handle	2
(5)	Inner handle	4
(6)	Spacer	2

TOOLS AND SUPPLIES REQUIRED

- Nut Driver (8 mm)
- Hex Wrench (3 mm)
- Torx Driver (T-30)

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N·m	kgf·m	lbf·ft
8 mm Hose Clamp	5.6	0.55	4.1
3 mm Set Screw	2.2	0.20	1.6
#14 Torx Screw	3.8	0.40	2.8

USE AND CARE INFORMATION

- Completely read and understand the instructions before installing this accessory.
- Do not tow the vehicle on an open trailer with this accessory installed, as the accessory is not designed for use at highway speeds.
- To clean, sponge with mild soap and cold water, rinse with a hose and allow it to drip-dry.
- Do not machine wash or dry.
- Use mild detergent to remove stubborn stains.

NOTICE

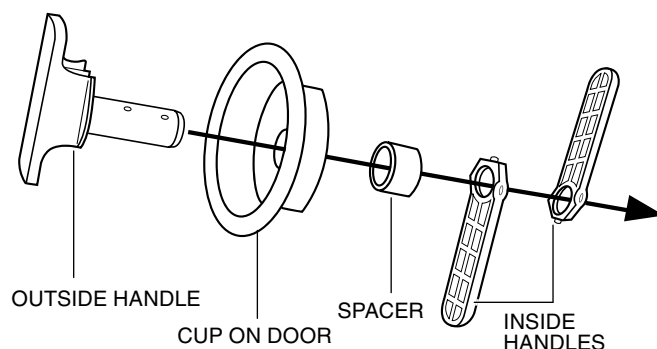
- This accessory will create the need for more frequent air cleaner maintenance. Service the air cleaner daily when operating in dusty conditions.

INSTALLATION

1. Install the handles to each door. The outside handles should fit into the cup, with the tabs on the bottom fitting into the slot in the cup, allowing the handle to rotate approximately 90 degrees.

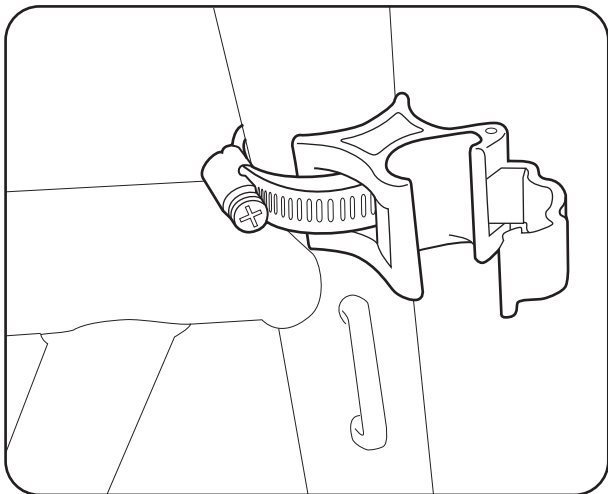
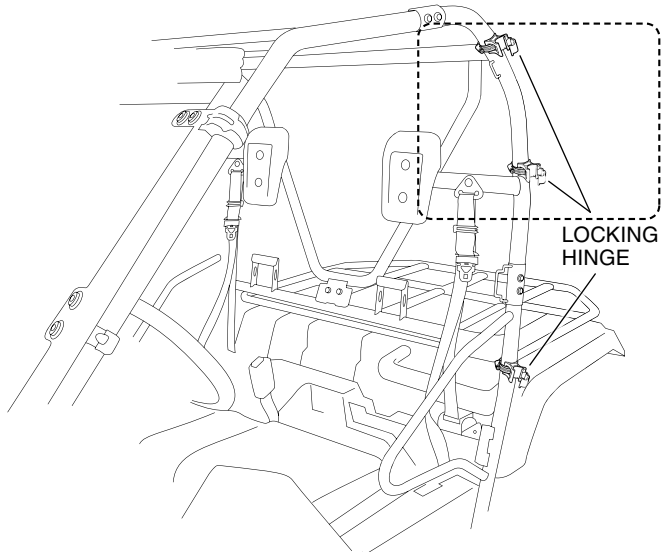
The inside handles should be installed as shown, with their handles 180 degrees apart.

Do not tighten the set screws at this time, they will be adjusted and tightened in a later step.



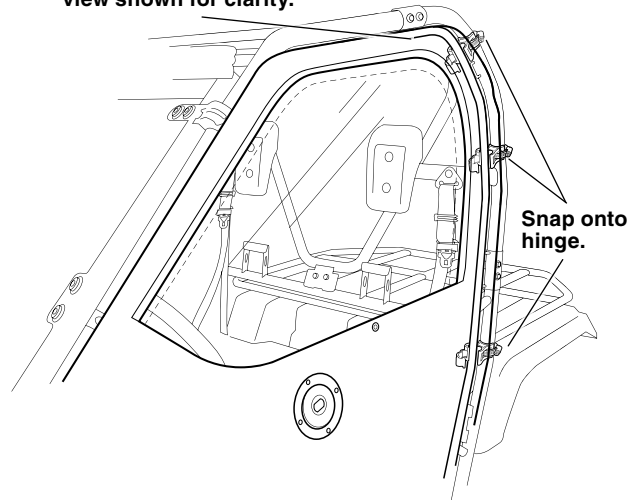
2. Install the locking hinges on the rear cab frame using the hose clamps, with the hinge portion to the outside of the vehicle as shown.

Do not fully tighten the hose clamps at this time. The locking hinges should be able to rotate, but not move up and down.

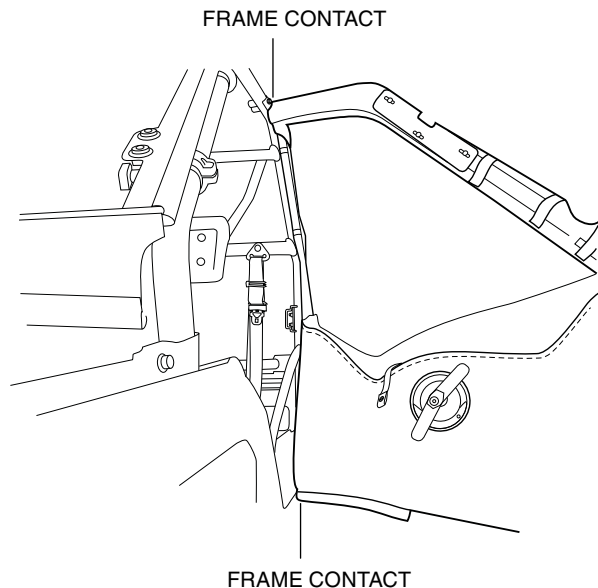


3. Install the door into the locking hinges. The three cut outs in the rear section of the fabric will allow the door frame to snap into the hinges. Installation is easiest with the window unrolled.

Frame and hinges, interior view shown for clarity.



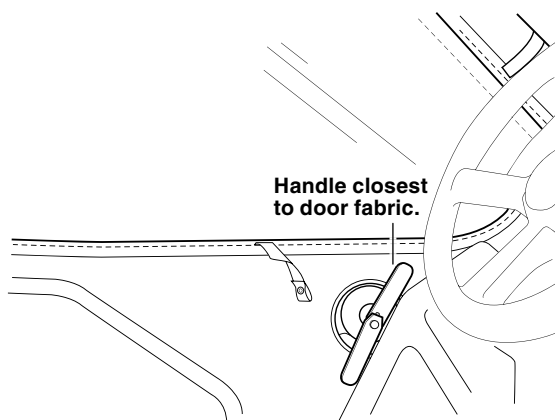
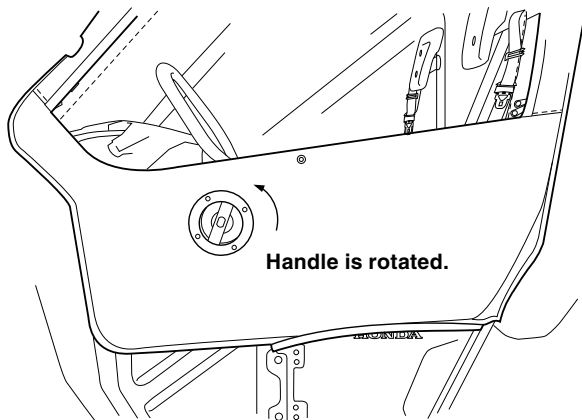
4. Lock each of the locking hinges to secure the door frame. Rotate the hinges so that the door frame is making contact with the cab frame at the top and bottom frame hinge points. Tighten the hose clamps to secure the door frame position.



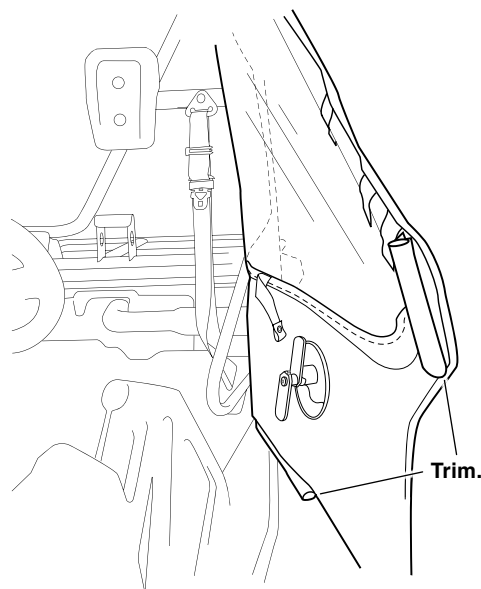
5. Adjust the inside handles. Open the door and rotate the outside handle so the top portion of the handle is rotated as far forward as possible, and the bottom is rotated as far backwards as possible.

Keeping the outside handle in this position, rotate the inside handles so that they are aligned with the lower door. The inside handle closest to the door fabric should be pointing upwards.

Make sure that the inside handles do not interfere with the vehicle door in this position. Tighten the set screws on the inside door handles to secure them in place.



6. Trim the rubber seal at the front and bottom of the door to obtain the best possible fit.



7. Loosen the screws holding the plastic wind block piece and adjust it up or down to seal around the upper windscreen clamp. Retighten the screws. Use the hook and loop flap adjusters to adjust the front flap to obtain a good seal.

