



INSTALLATION INSTRUCTIONS

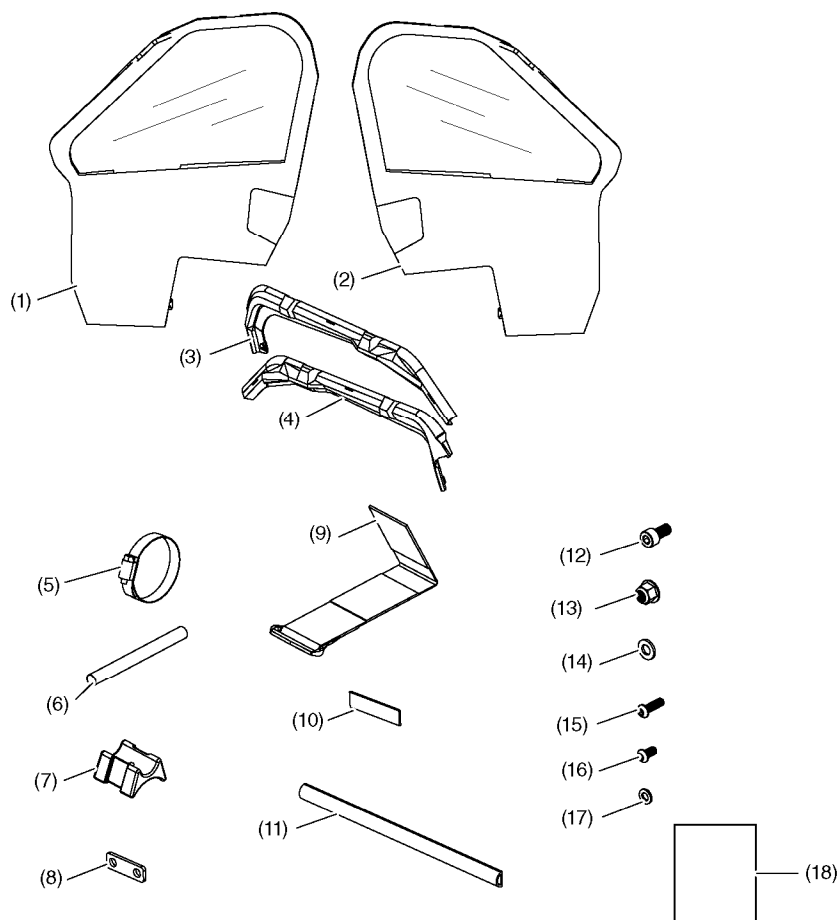
Accessory
FABRIC DOORS
P/N 0SR90-HL5-A01B (BLACK)
P/N 0SR90-HL5-A01C (CAMO)

Application
SXS520M2

Publication No.
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December 2020

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Fabric Door – driver side	1
(2)	Fabric Door – passenger side	1
(3)	OPS Cover - left side	1
(4)	OPS Cover - right side	1
(5)	Hose Clamp	6
(6)	Hose Clamp Sleeve	6
(7)	Frame Tube Support	6
(8)	Frame Bracket Spacer	4
(9)	Webbing Wraps	4
(10)	Self-Adhesive Hook/Loop Fastener	2
(11)	Rubber Seal	1
(12)	8 x 16 mm Socket Head Cap Bolt	4
(13)	8 mm Lock Nut	4
(14)	8 mm Washer	4
(15)	6 x 20 mm Round Head Bolt	8

No.	Description	Qty
(16)	6 x 14 mm Round Head Bolt	2
(17)	6 mm Washer	2
(18)	Installation Instructions URL	1

TOOLS AND SUPPLIES REQUIRED

- Gloves
- Safety Goggles
- Isopropyl Alcohol
- Socket (13 mm)
- Ratchet
- Allen Wrench (4 mm, 6 mm)

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the Torque values of the removed parts.

Item	N·m	kgf·m	lbf·ft
6 mm bolt	12	1.2	9
8 mm bolt/lock nut	37	3.7	27

USE AND CARE INFORMATION

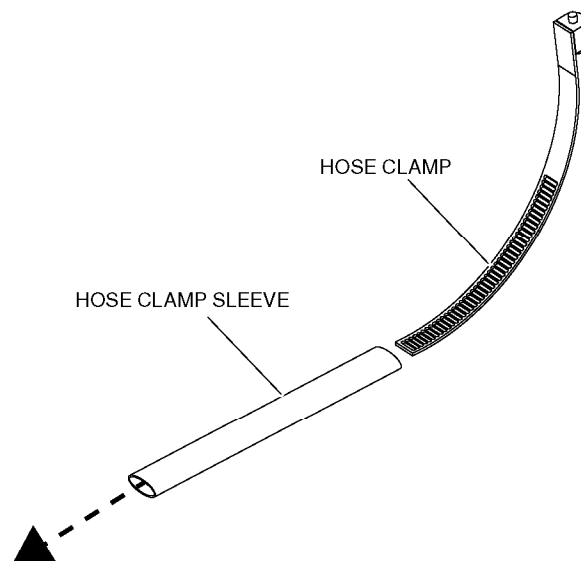
- Do not tow the vehicle uncovered on an open trailer with this accessory installed, as the accessory is not designed for use at highway speeds.
- To clean, sponge with mild soap and cold water, rinse with a hose and allow it to drip-dry.
- Do not machine wash or dry.
- Use mild detergent to remove stubborn stains.
- When not in use, the window roll-up webbing straps can be fastened to themselves using the snaps.
- Do not force the zipper on the windows. In case of a jam, unzip and remove any obstructions. If problems persist, the zipper must be cleaned.
- The zipper should be cleaned using a toothbrush with soap and water and rinsed as needed to keep it free of dust and dirt. Once the zipper is cleaned, the teeth should be lubricated using beeswax.
- This accessory will create the need for more frequent air cleaner maintenance. Service the air cleaner daily when operating in dusty conditions.

INSTALLATION

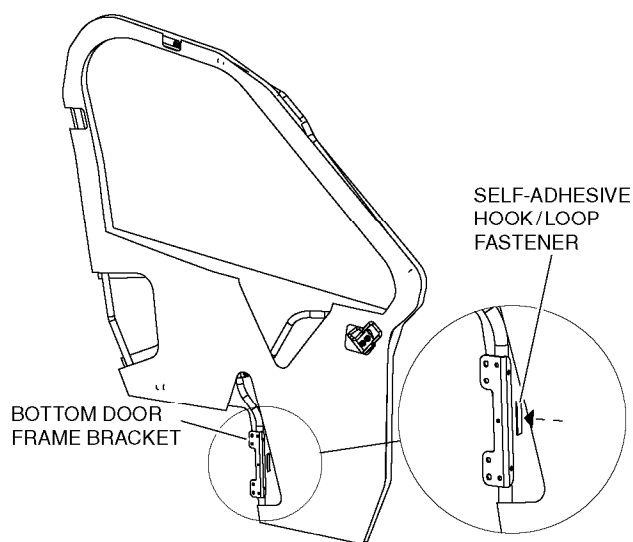
NOTE:

Fabric doors must be installed in combination with a windshield/windscreen and a fabric or hard roof and rear panel.

1. Slide a hose clamp sleeve onto each hose clamp as shown.

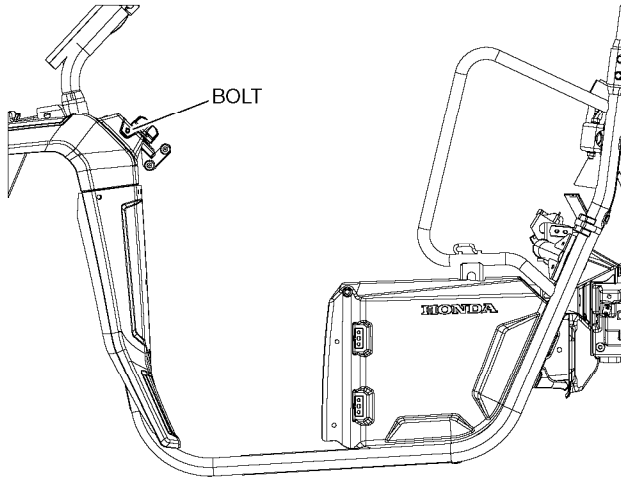


2. Clean each door bracket with isopropyl alcohol. Apply a piece of self-adhesive hook/loop fastener to each door bracket as shown.



3. Remove the original lower doors, then remove striker according to the instructions in the vehicle's service manual. Retain the striker/front net attachment for use later in the installation of the fabric doors.

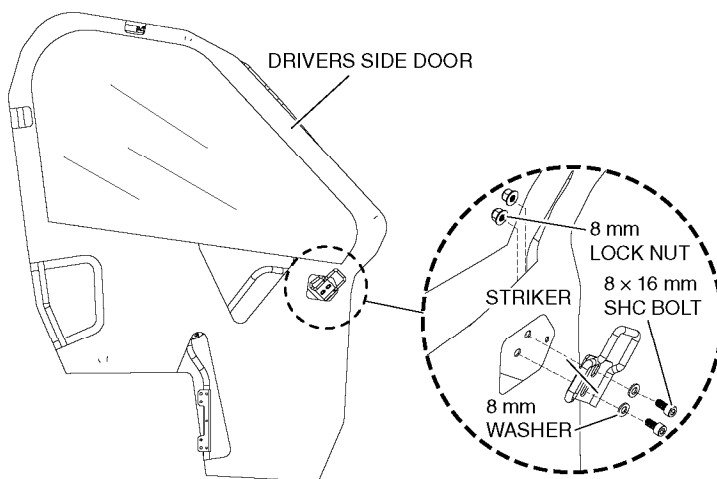
4. Remove the 6 mm bolt that secures the vehicle's front RH/LH fenders to the latch knob bracket on each side of the vehicle according to the instructions in the vehicle's service manual.



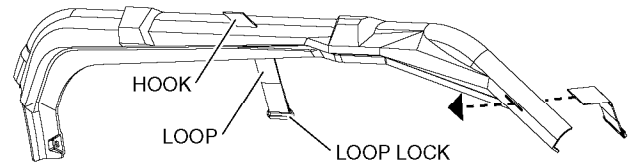
5. Install the striker/front net attachment from each original lower door to the corresponding fabric door using two supplied 8 × 16 mm bolts, two 8 mm washers, and two 8 mm lock nuts. Repeat for other side.

NOTE:

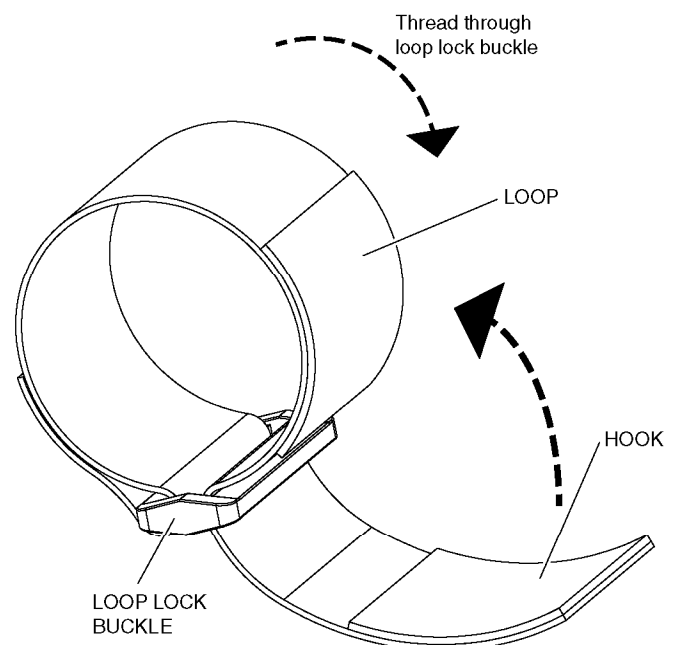
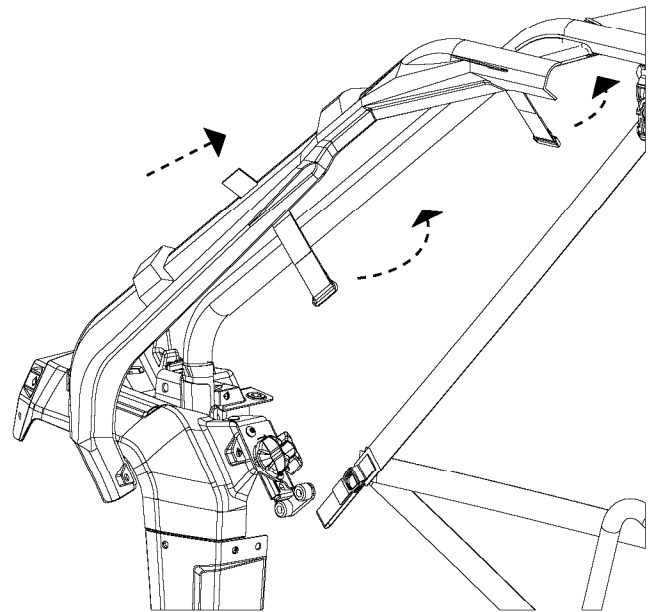
- Bolt heads should be towards the inside of the vehicle.
- Lock nuts should be concealed inside the fabric door.
- Fasteners should be finger tight to allow striker adjustment at a later step.



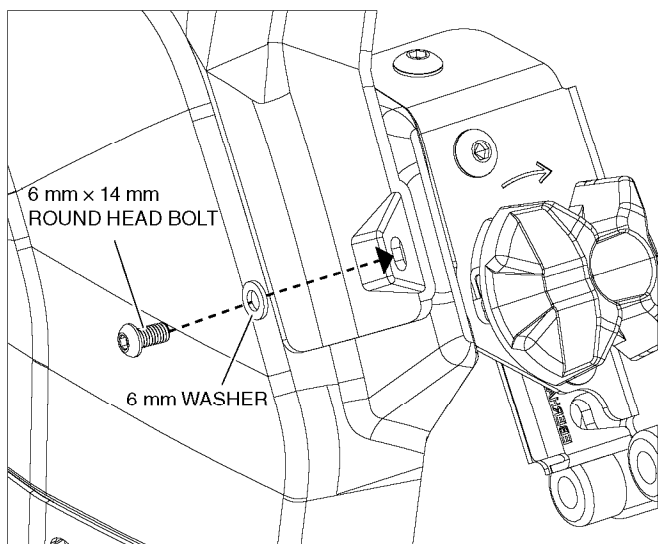
6. Thread a webbing wrap into both slots on each OPS cover. The hook & loop fasteners must be face down and the loop lock buckle must be towards the inside of the cover, as shown.



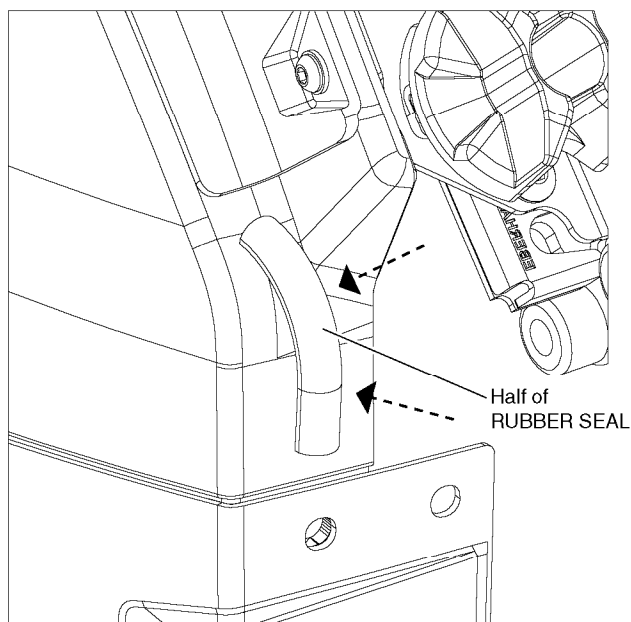
7. Install the OPS covers to the A-pillar vehicle OPS. The OPS cover will flex to allow installation. Secure the covers around the OPS tube with the webbing wraps.



8. Secure the bottom of each OPS cover using one supplied 6 x 14 mm bolt and 6 mm washer. Repeat for other side.



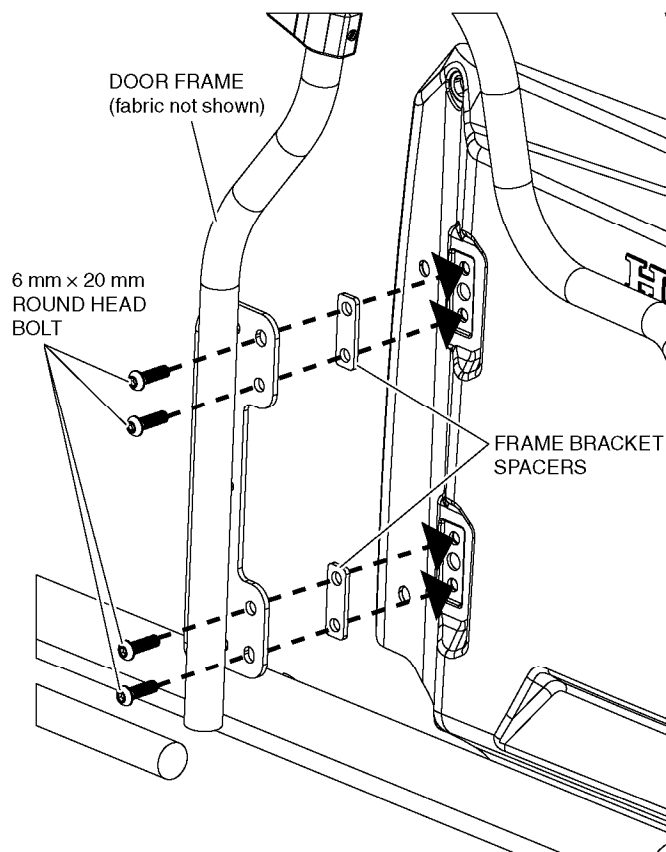
9. Clean the area below the cover with isopropyl alcohol. Cut the rubber-seal in half and apply to the plastic panel. Press firmly to get maximum adherence. Repeat for other side.



10. Position the driver-side door in the approximate installation area on the vehicle.
11. Install the driver-side door, lower door bracket to the vehicle in the same location as the original lower door bracket.

NOTE:

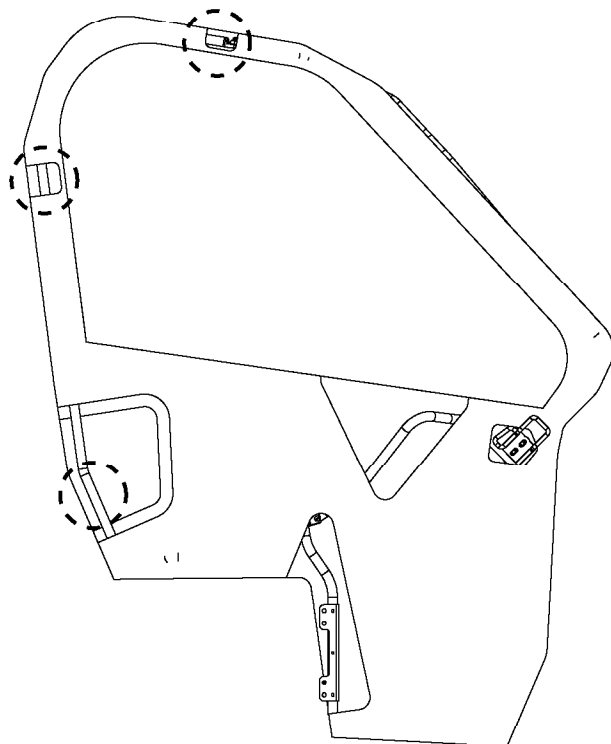
- One frame bracket spacer must be used on each set of fasteners.
- Align the bracket and spacers, then secure the fabric door to the vehicle using four supplied 6 x 20 mm bolts. Bolts should be finger tight to allow bracket adjustment at a later step. Repeat for other side.



12. Install the hose clamps on the left-side fabric door by threading the clamps around the fabric door frame in the locations shown.

NOTE:

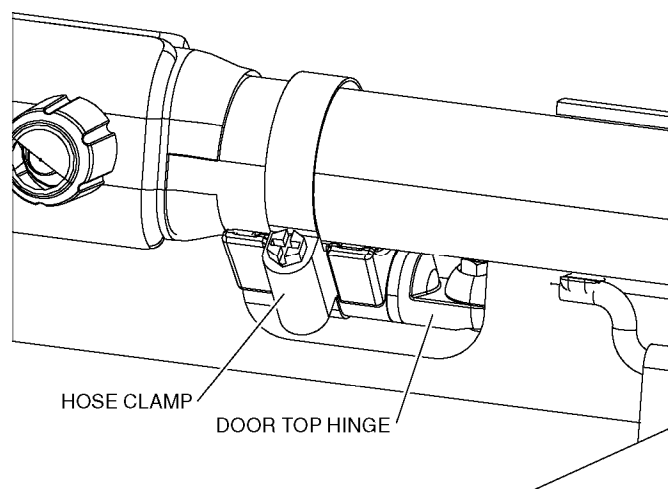
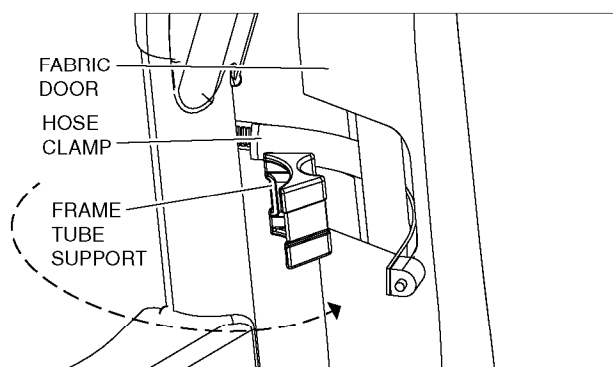
Do not connect the ends of the hose clamps until the next step.



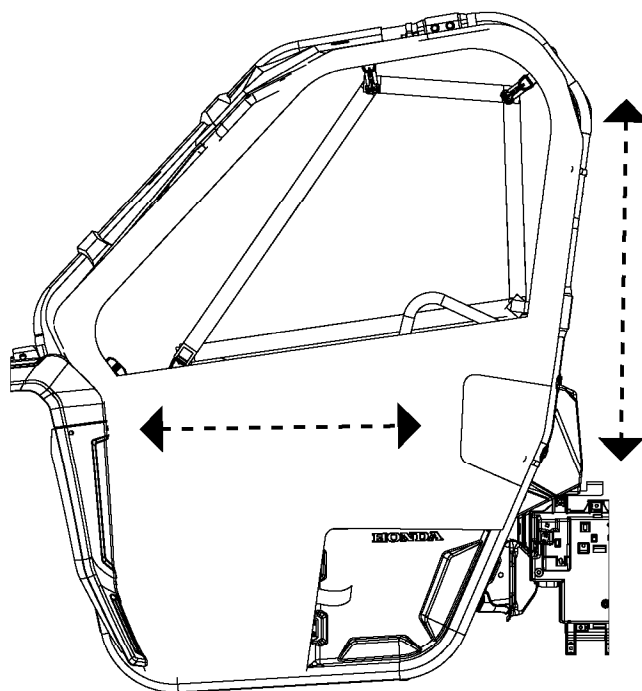
13. Wrap the previously installed hose clamps around the vehicle's OPS tubes with frame tube supports between the frame tube and the OPS.

NOTE:

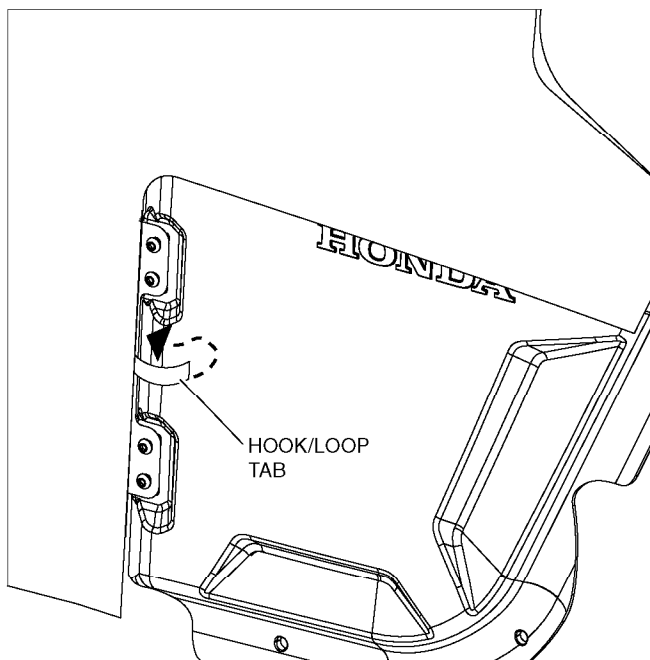
- Hose clamps should be finger tight to allow adjustment at a later step.
- The hose clamp at the top location must be located completely behind the hinge, allowing the hinge to move freely.



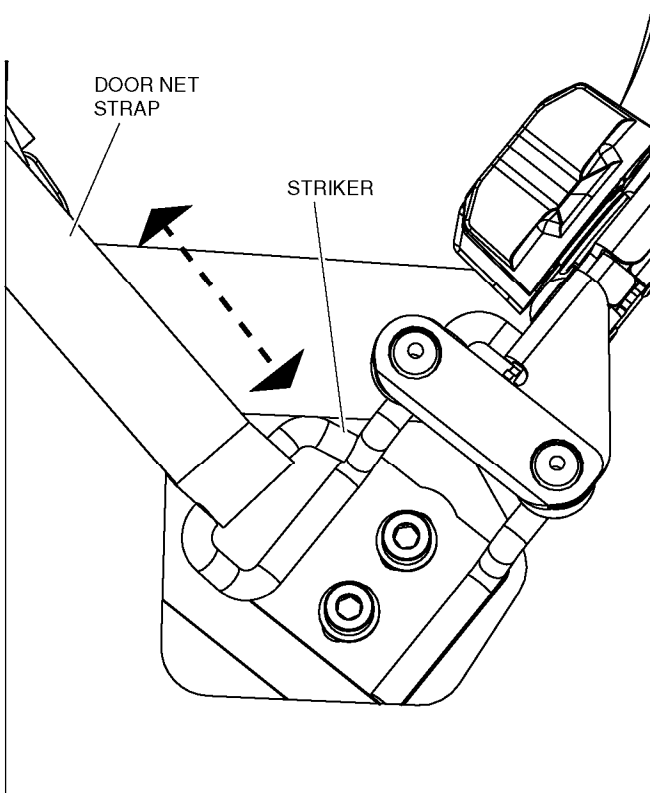
14. Adjust the door and striker. The hose clamps may be moved or rotated. The latch must engage the striker and close completely and securely when the door is closed. There should be a tight seal around the perimeter of the door. Once the position is correct, completely tighten the striker, the hose clamps, and the door bracket.



15. Slide the hook/loop tab under the bottom door frame bracket and attach it to the self-adhesive hook/loop fastener that was installed in step 2.

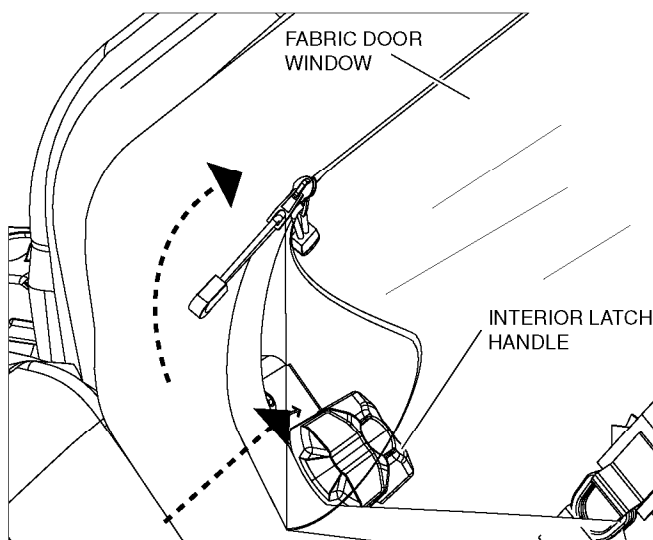


16. The net must remain secured to the striker/front net attachment. Adjust the net as necessary, per the vehicle's service manual, to ensure the door swings open and closes freely.



17. Repeat steps 10-16 to install the passenger-side door.

18. The interior latch release handle is accessed from outside of the vehicle by unzipping the window.



19. The bed dump lever is accessed from outside of the vehicle by unzipping the bottom back panel on the driver-side.

