



INSTALLATION INSTRUCTIONS

Accessory

FABRIC FRONT DOORS
P/N 0SR91-HL3-211A (Black)
0SR91-HL3-221A (Camo)

Application

SXS700M2/M2D/M4/M4D

Publication No.

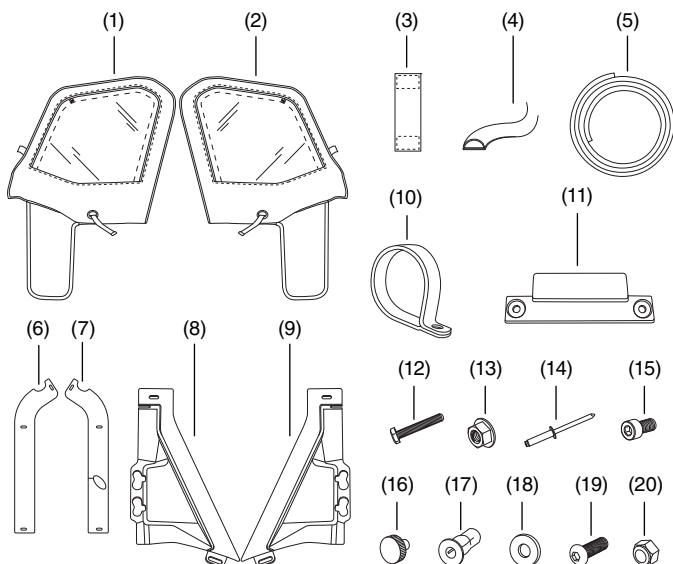
MII 15753

Issue Date

January 2017

Honda Dealer: Please give a copy of these instructions to your customer.

PARTS LIST



No.	Description	Qty
(1)	Left door	1
(2)	Right door	1
(3)	Bracket wrap	4
(4)	Self-adhesive bulb seal	2
(5)	Self-adhesive foam tape	1
(6)	Left upper door stop	1
(7)	Right upper door stop	1
(8)	Left buckle cover	1
(9)	Right buckle cover	1
(10)	P-clamp	6
(11)	Door mounting bracket	4
(12)	Installation bolt	1
(13)	Installation nut	1
(14)	Rivet	8
(15)	Socket cap screw	2
(16)	Thumb screw head	2
(17)	Jacknut	2
(18)	6 mm Washer	8
(19)	6 x 20 mm Screw	6
(20)	6 mm Locknut	6
(21)	Installation instructions (not shown)	1

TOOLS REQUIRED

Power drill
Drill bit (3/16 inch)
Wrench (7/16 inch, 3/8 inch, 10 mm)
Hex key (4 mm)
Rivet tool
Awl
Masking tape
Marker
Transfer punch (1/4 inch)
Coping saw

USE AND CARE INFORMATION

- Completely read and understand the instructions before installing this accessory.
- To clean, sponge with mild soap and cold water, rinse with a hose and allow doors to drip-dry.
- Do not machine wash or dry.
- Use mild detergent to remove stubborn stains.
- Zippers must be kept clean of debris, apply zipper lubricant as needed.

NOTICE

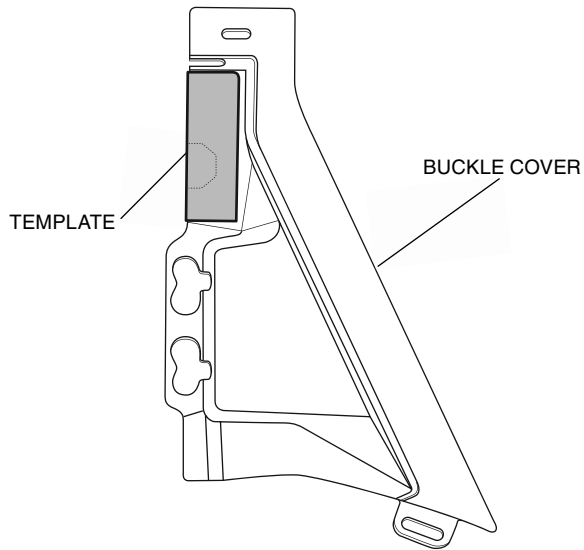
- This accessory will create the need for more frequent air cleaner maintenance. Service the air cleaner daily when operating in dusty conditions.
- Do not tow the vehicle on an open trailer with this accessory installed, as the accessory is not designed for use at highway speeds.

INSTALLATION

NOTE

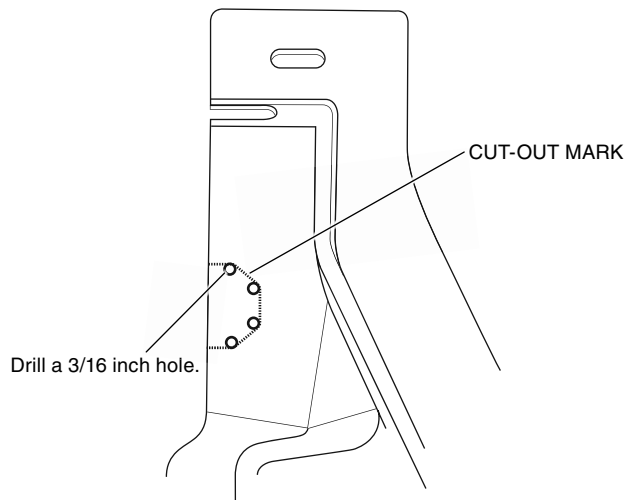
- Make sure the accessory windscreen of choice is fully installed before installing this accessory.

- Select the correct cutting templates for the applicable windscreen from pages 9 through 15. Cut out the dashed line area of each applicable template.
- Tape the applicable buckle cover template to the left buckle cover outside surface as shown.

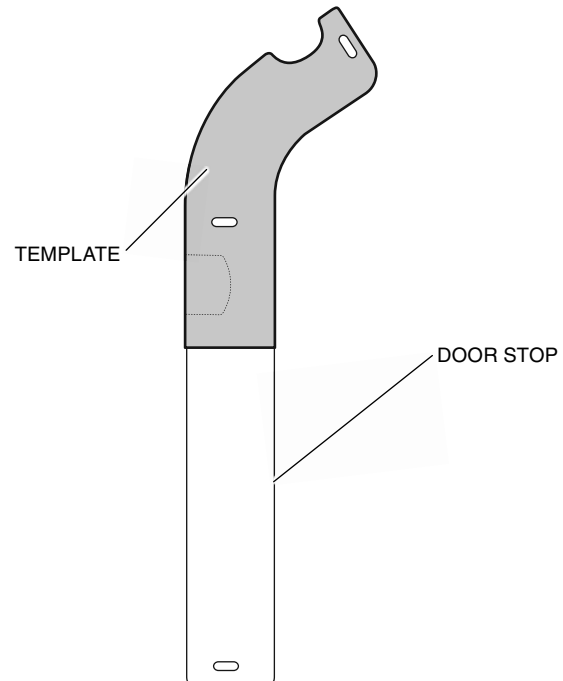


Trace the cut out area of the template onto the left buckle cover.
Repeat the marking operation on the right buckle cover.

- Drill a 3/16 inch hole at the inside corner of each cut-out mark on both buckle covers as shown. Cut out the marked area with a coping saw.

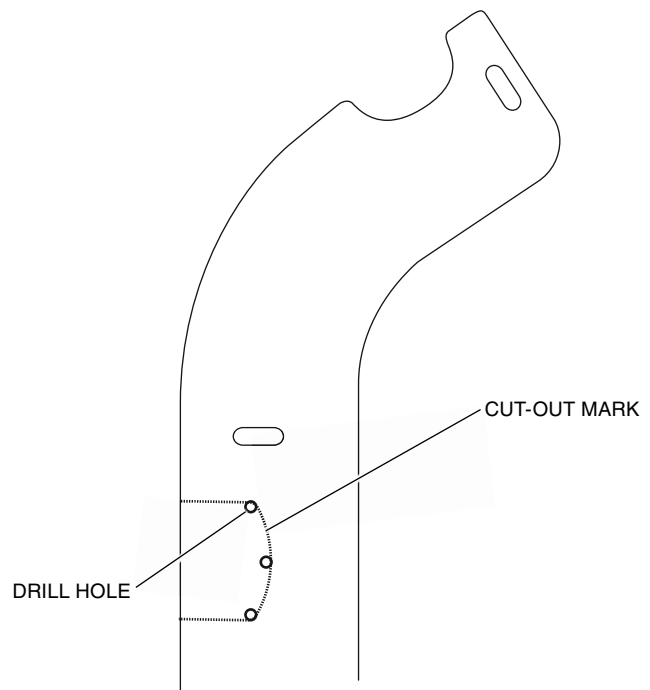


- Tape the applicable door stop template to the left door stop outside surface as shown.

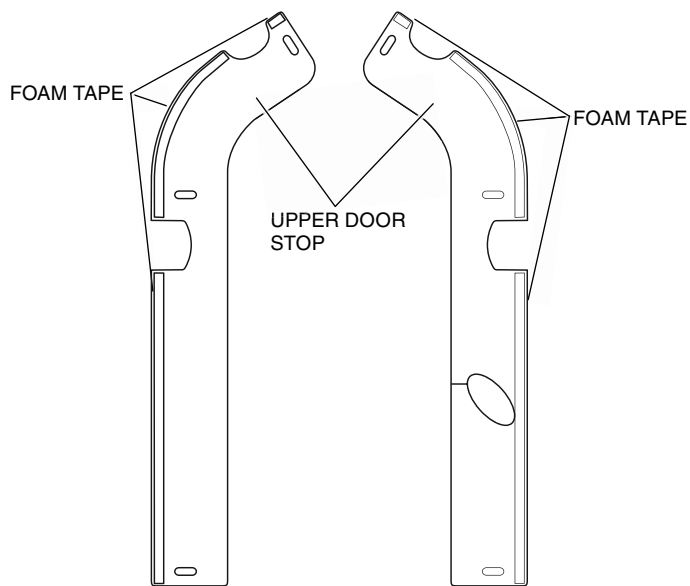


Trace the cut out area of the template onto the left door stop.
Repeat the marking operation on the right door stop.

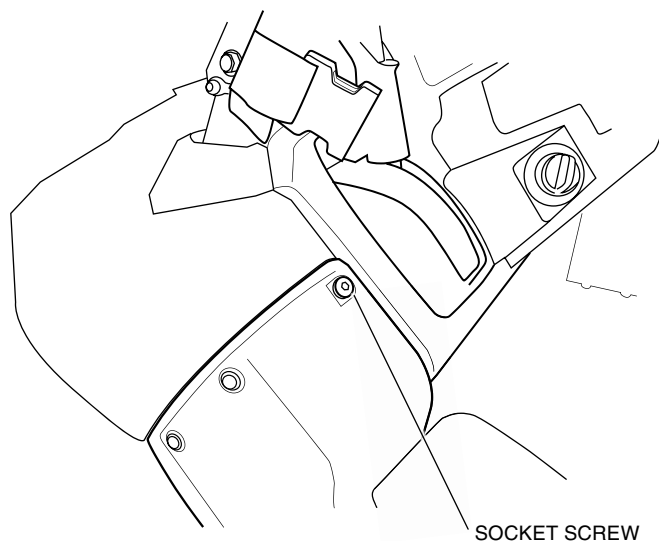
- Drill a 3/16 inch hole at the three locations shown of each cut-out mark on both door stops. Cut out the marked area with a coping saw.



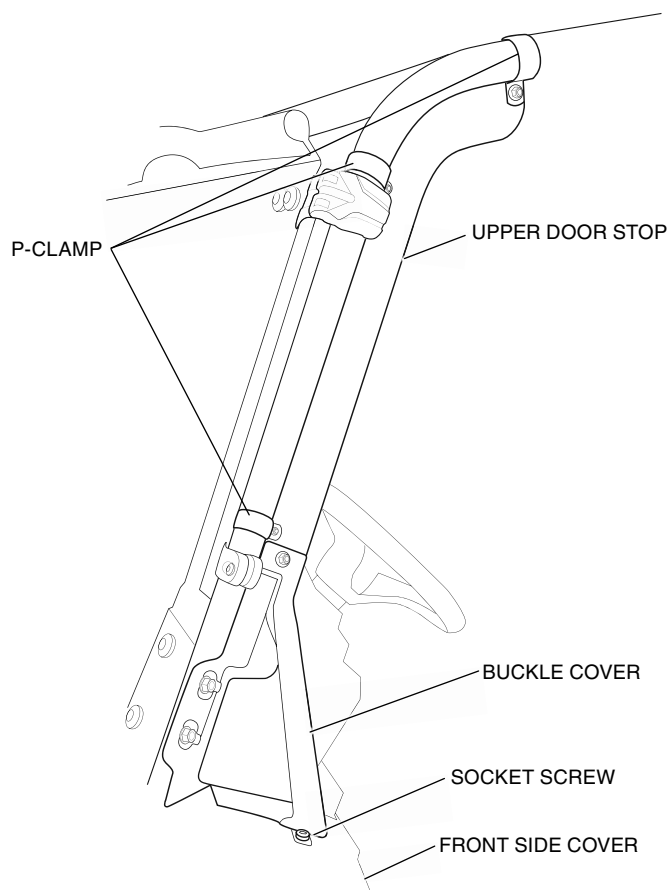
6. Apply the self-adhesive foam tape at the front edge of the upper door stops, on the textured side, as shown.



7. Remove the socket screw from the left side cover.



8. Loosely install the left buckle cover and left upper door stop to the A-pillar using three P-clamps, 6 x 20 mm screw, 6 mm washer, and 6 mm nut as shown.



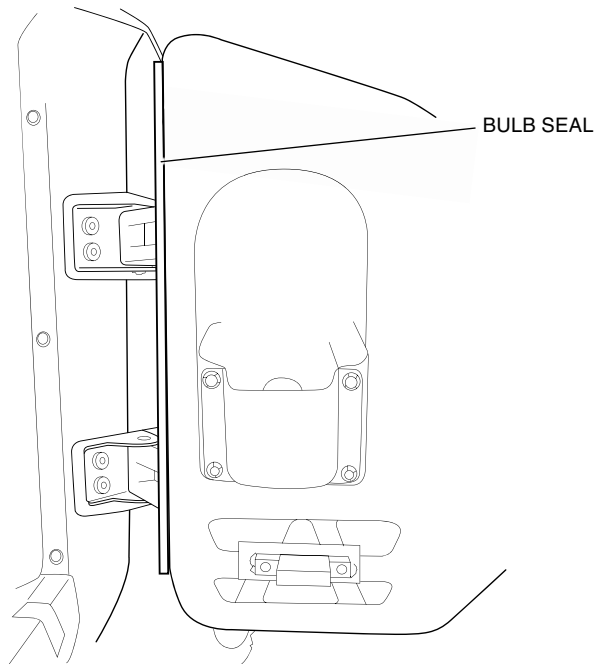
- The front edges of the buckle cover and upper door stop should be flush with the inside of the OPS frame, aligned at the midpoint of the frame.

Adjust all pieces to ensure a good alignment. Tighten the P-clamps.

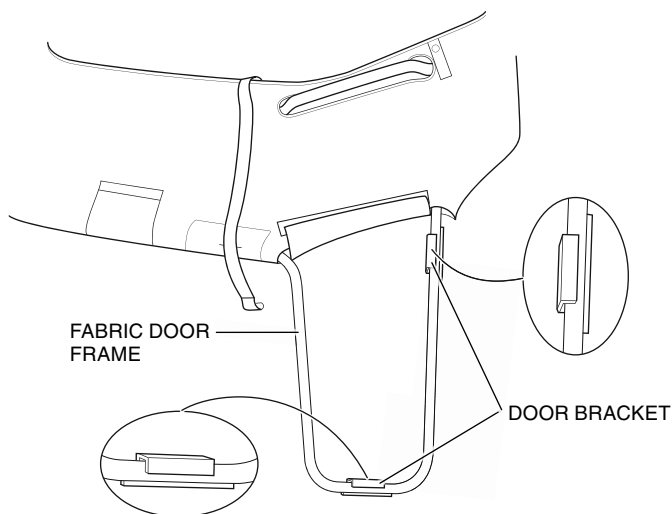
Fasten the buckle cover to the front side cover with the socket screw.

Repeat the upper door stop/buckle cover installation on the right side.

9. Apply the self adhesive bulb seal to the front edge of the lower door as shown so that it will seal the gap between the door and the vehicle cabin.



10. Temporarily secure the door brackets to the fabric door frame in the position and location shown. The brackets can be held to the door frame using masking tape.



NOTE

- Steps 13 and 14 will require two people.

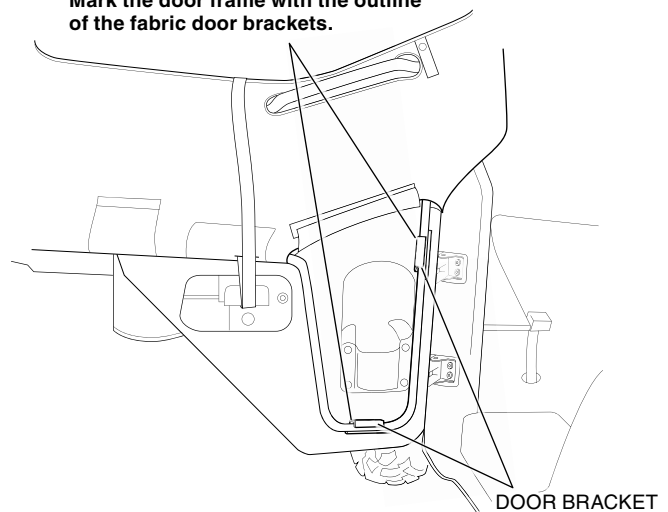
11. With the lower door closed, from outside the vehicle have one person place the fabric door on top of the lower door and position it front to back so the door is properly lined up with the cab frame.

12. With the fabric door properly lined up, have the second person mark the location of both brackets, drawing a line around the outside of the fabric door bracket.

NOTE

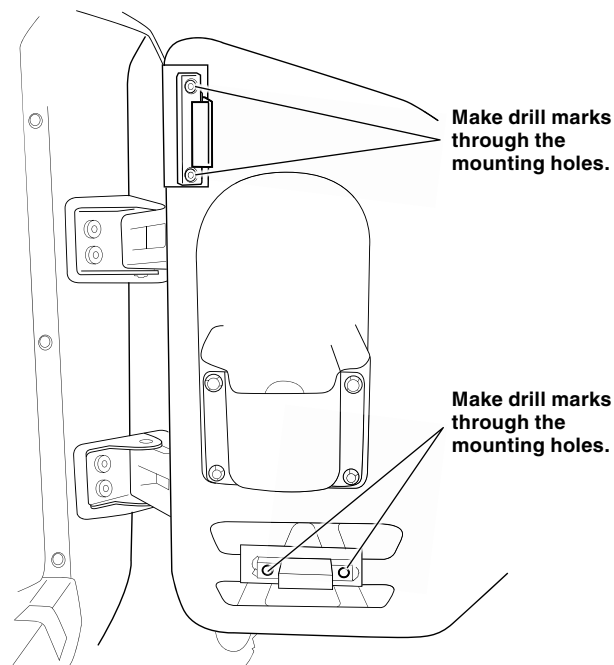
Apply masking tape to the door where the door brackets will be located. Make the outline mark on the masking tape.

Mark the door frame with the outline of the fabric door brackets.



13. Remove the fabric door from the vehicle and then remove the door brackets from the aluminum door frame.

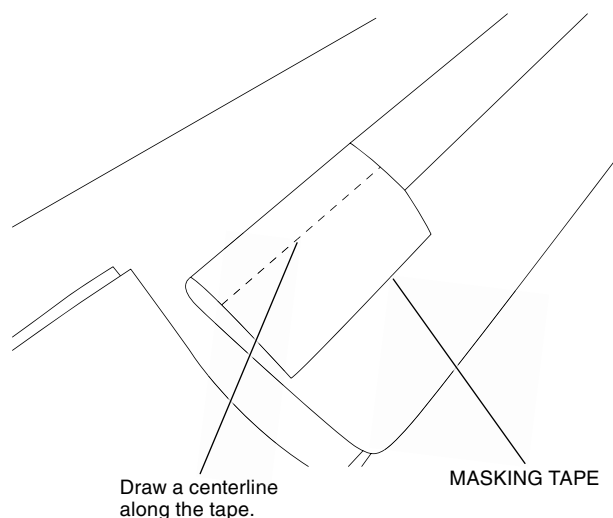
14. With the lower door open, place the door brackets in the previously marked position and make drill marks on the lower door through the door bracket mounting holes.



15. Drill a 3/16 inch hole at each of the four marked points on the lower door. Remove any masking tape.

16. Place a piece of masking tape along the top edge of the door at the position shown and draw a centerline along the door top edge.

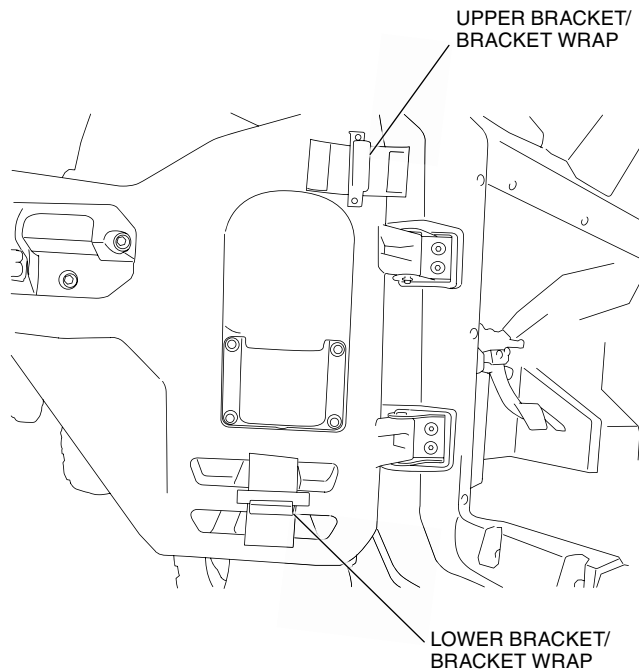
<TOP EDGE OF DOOR>



17. Be sure to have the lower bracket opening facing down and the upper bracket opening facing towards the front of the vehicle, as shown in Step 12.

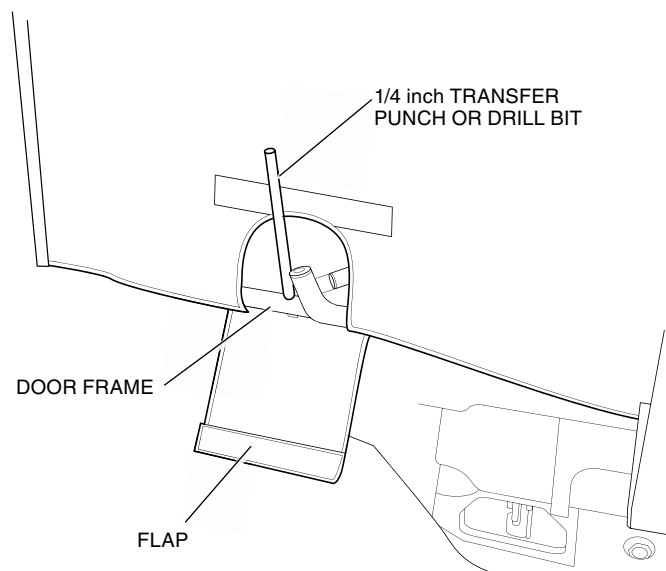
Place a door bracket wrap between the bracket and door panel as shown.

Using a rivet tool, install two brackets on each lower door using the supplied rivets.



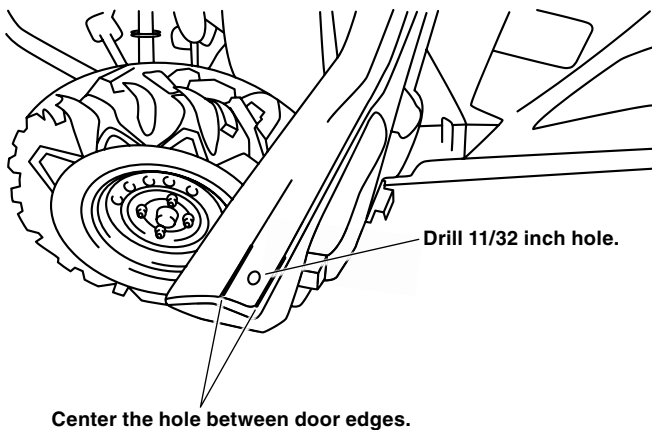
18. Position the fabric door into the brackets on the lower door and close the door assembly.

19. Open the flap in the fabric door and mark the lower door top edge through the hole in the door frame with a 1/4 inch transfer punch or drill bit.

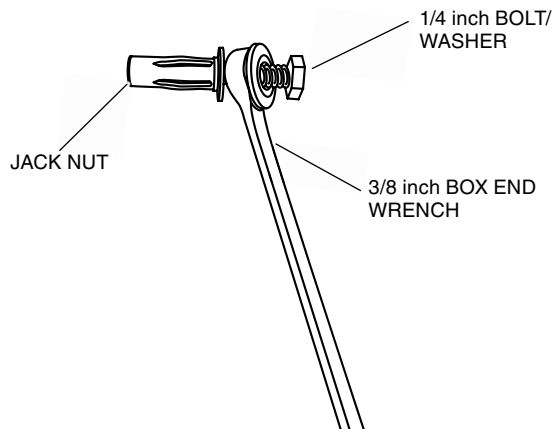


20. Remove the fabric door and adjust the drill mark to the center line of the door as necessary.

Drill a 11/32 inch hole through the lower door at the marked location.



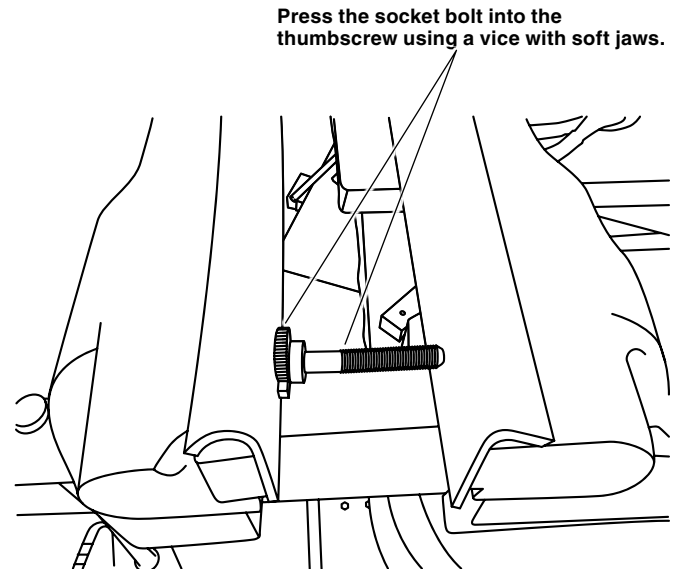
21. Install the 1/4 inch washer onto the 1/4 inch bolt, and then put the bolt through a 3/8 inch box-end wrench. Thread a jack nut onto the bolt as shown.



22. Install the jack nut into the hole drilled in Step 22. While holding the 3/8 inch wrench from turning, tighten the 1/4 inch bolt until the jack nut compresses and the bolt becomes tight. This will secure the jack nut into the lower door. Remove the 1/4 inch bolt, washer, and wrench.

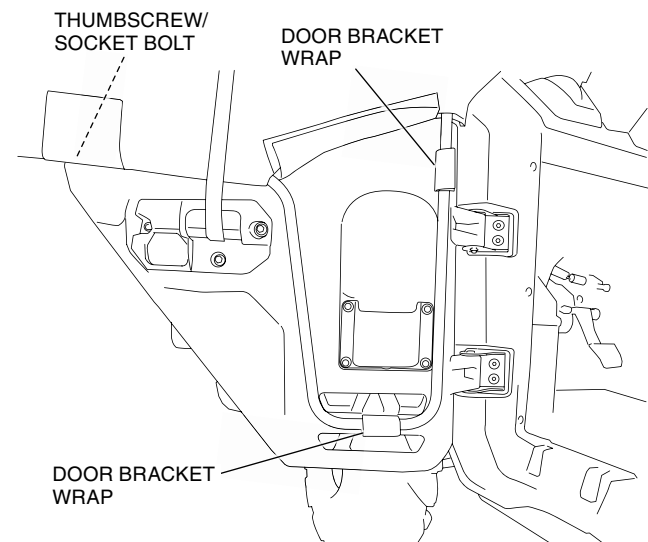
23. Some fabric front door kits will require assembly of the thumbscrew.

Align the bottom hex protrusion on the thumbscrew with the inside hex portion of the socket bolt. Place the socket bolt and the thumbscrew in a vice with soft jaws and press them together as shown.



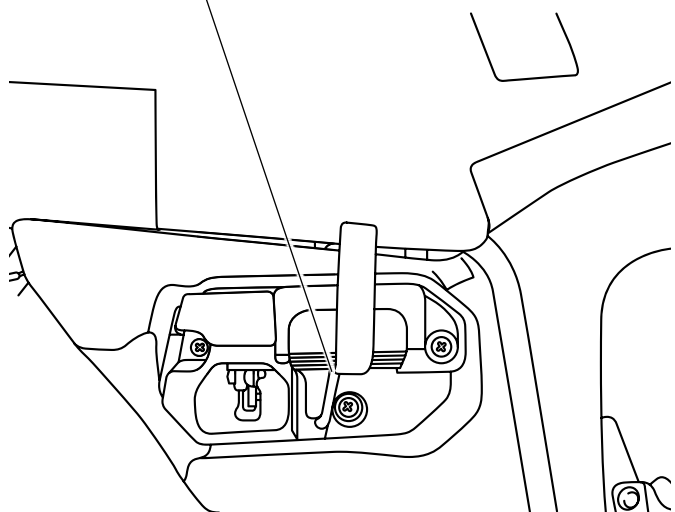
24. Position the fabric door on the lower door and secure it using a thumbscrew/socket bolt. Hand tighten the thumb screw/socket bolt.

Wrap the door bracket wrap around each door bracket as shown.



25. Install the J-Clip to the door handle as shown.

Attach the J-clip to the door handle.



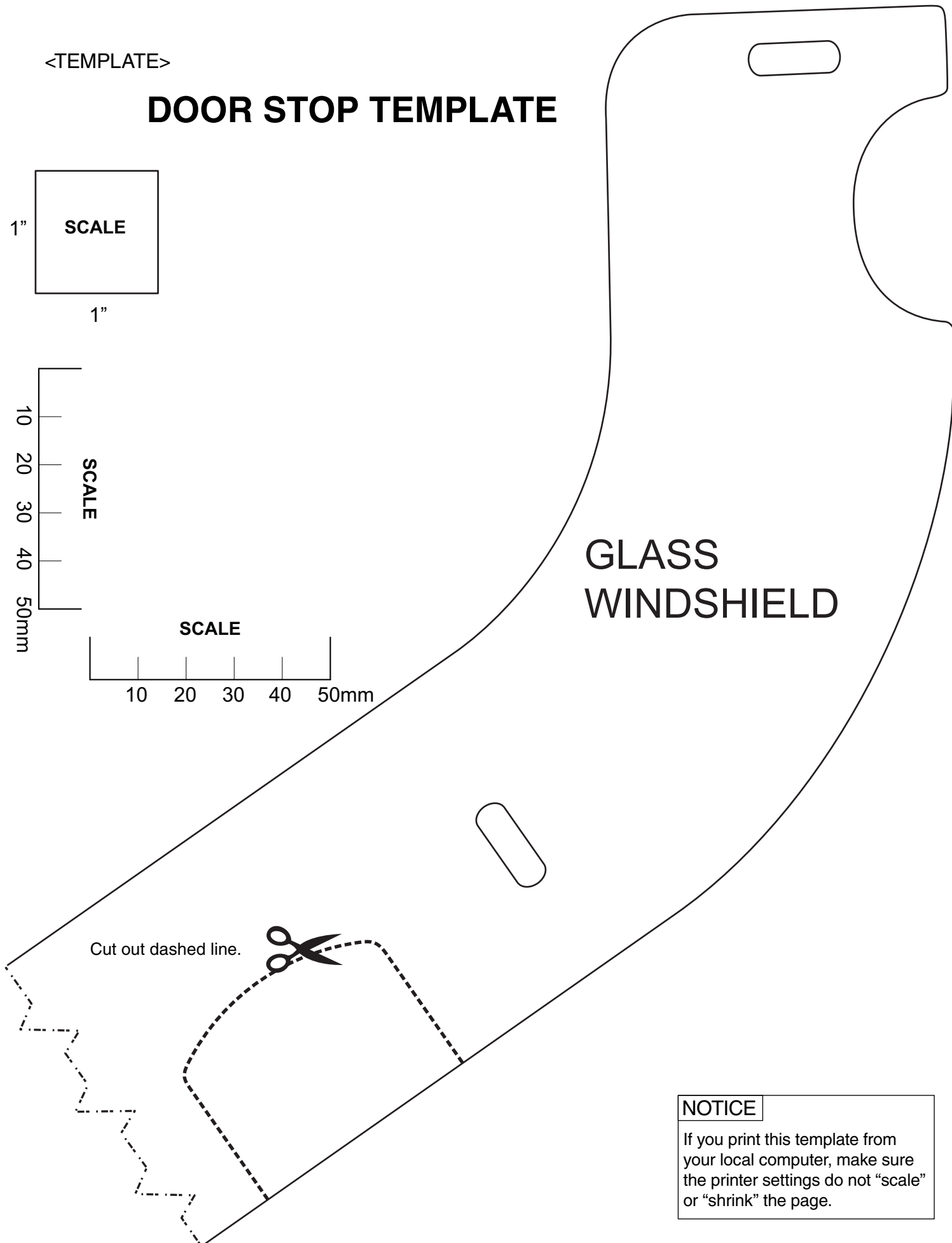
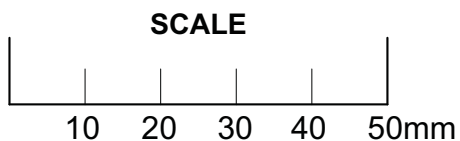
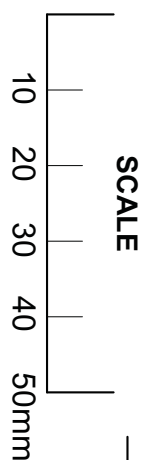
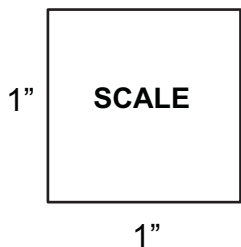
26. Check the door for proper operation.

27. Repeat Steps 11 through 28 to install the other door.

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<TEMPLATE>

DOOR STOP TEMPLATE



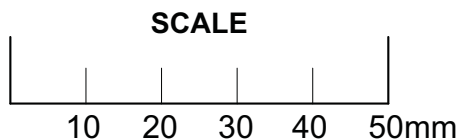
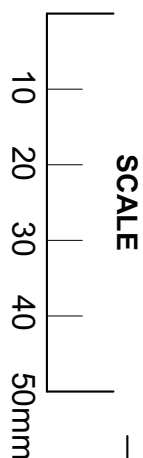
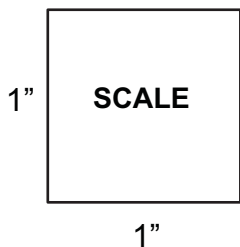
NOTICE

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<TEMPLATE>

DOOR STOP TEMPLATE



2-PIECE POLY
FOLDING
WINDSCREEN

Cut out dashed line.



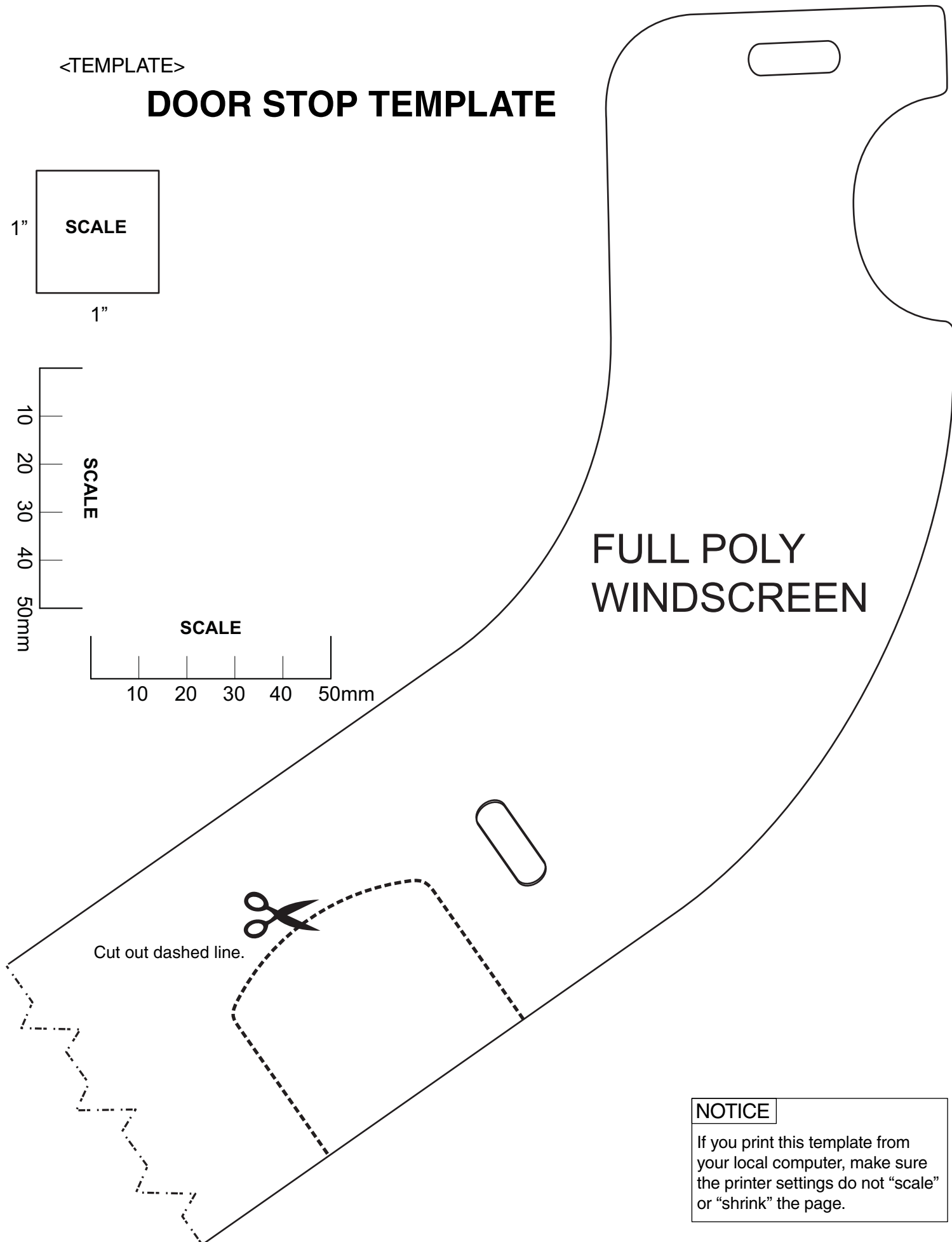
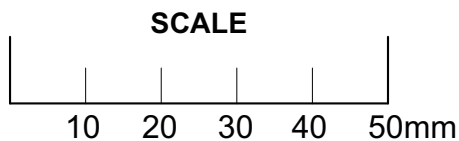
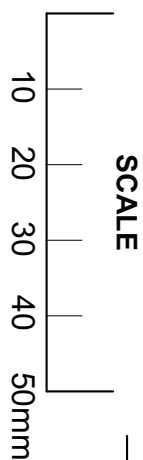
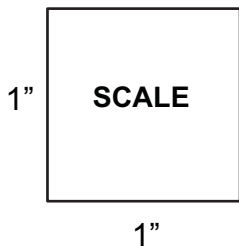
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DOOR STOP TEMPLATE

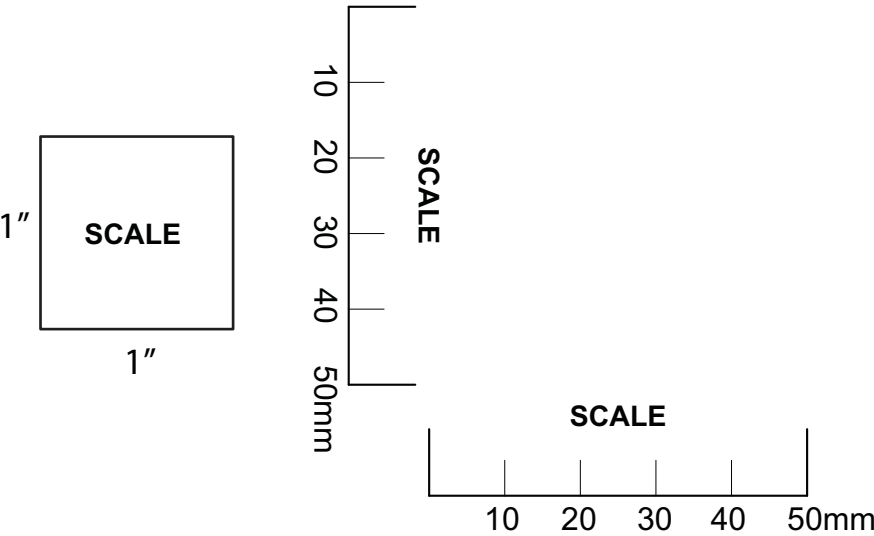
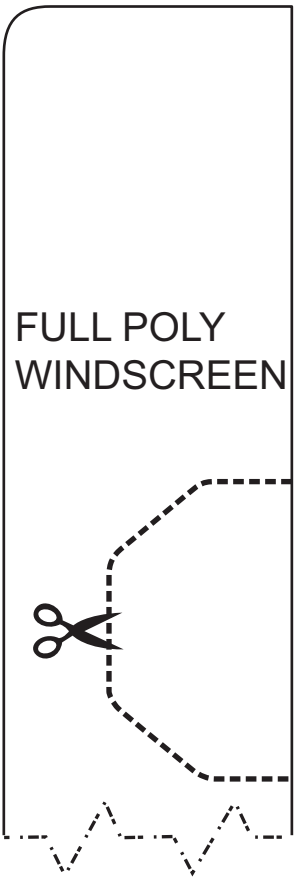
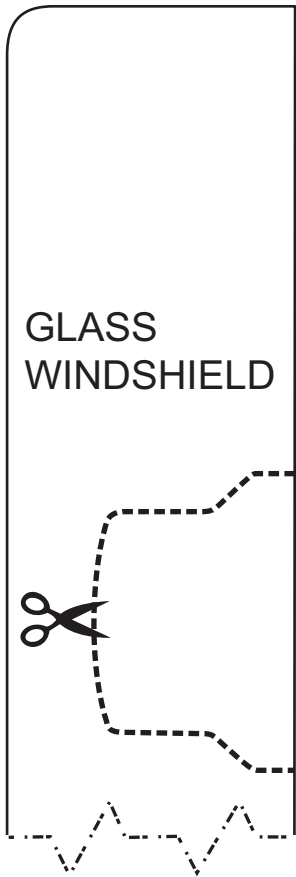


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BUCKLE COVER TEMPLATES



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