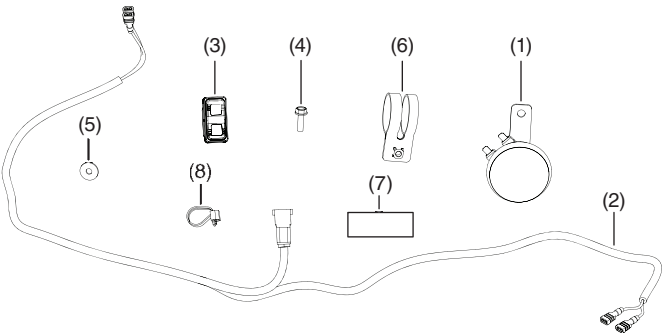


 INSTALLATION INSTRUCTIONS	Accessory HORN KIT HARNESS P/N: 0SV09-HL6-A00	Application SXS1000S2/S4	Publication No. MII 55181
			Issue Date April 2024

PARTS LIST



No.	Description	Qty
(1)	Horn	1
(2)	Horn wire harness	1
(3)	Horn switch	1
(4)	6 mm flange bolt	1
(5)	6 mm plain washer	1
(6)	Horn band	1
(7)	Band cushion	1
(8)	Wire tie	7

TOOLS AND SUPPLIES REQUIRED

- Torque wrench
- Socket, 10 mm
- Ratchet
- Drill
- Step drill, 16 mm (5/8 in)
- Rotary tool
- Scissors
- Tape
- Thread lock (LOCTITE 242 or equivalent)

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

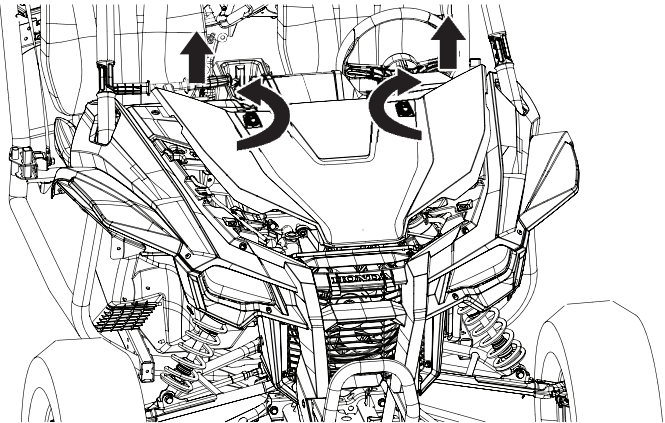
Item	N-m	kgf-m	lbf-ft
6 mm, flange bolt	12	1.2	9

USE AND CARE INFORMATION

Check the accessory mounts frequently and retighten if necessary. Trim all excess material on wire ties no shorter than 5 mm.

INSTALLATION

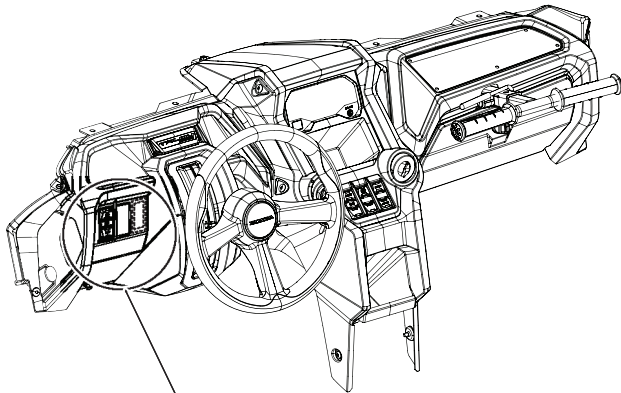
- Remove front hood by lifting the knobs upward then turning knobs in the outward direction. Pull up the hood to release it from the grommets.



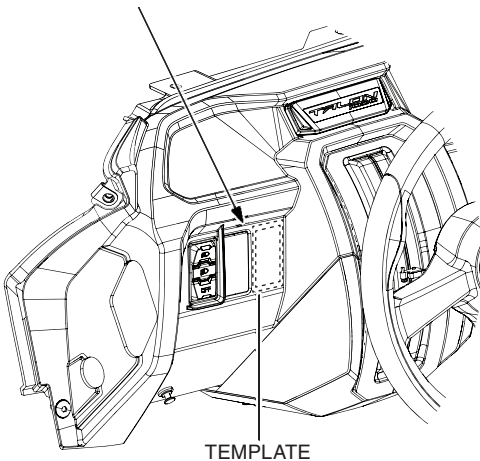
2. Cut out the supplied drilling template then tape it to the instrument panel at the position shown. Drill a 5/8 inch starter hole with a step drill then enlarge the cut-out for the horn switch using a rotary tool. Use a file to remove any burrs.

NOTE

When enlarging the switch hole, leave the outline unbroken and then use a file to finish the hole to size.

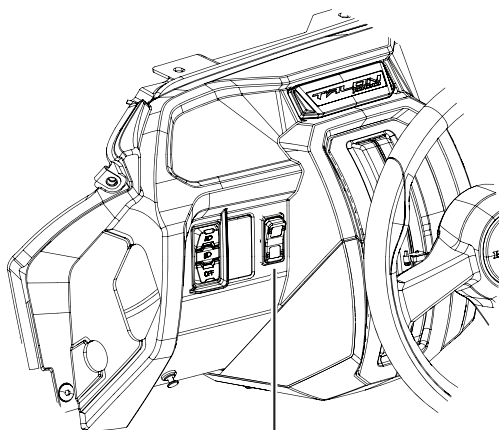


<TEMPLATE, INSTRUMENT PANEL VIEW FROM INSIDE THE CAB>



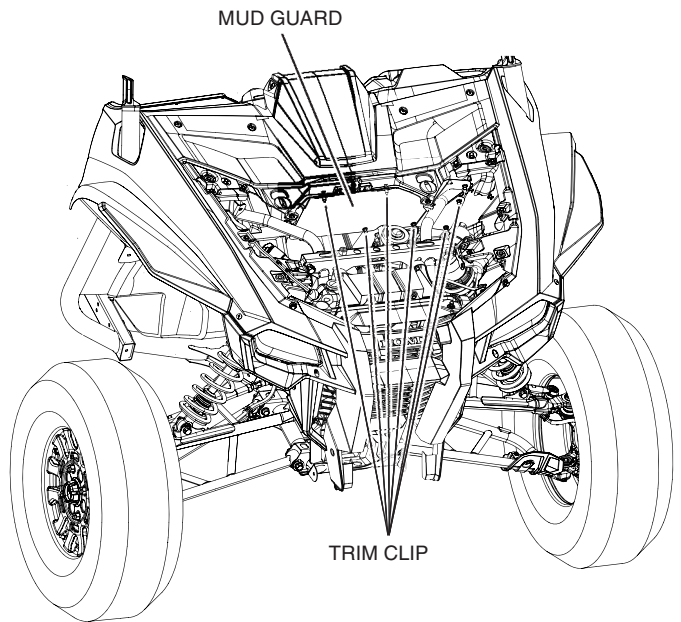
TEMPLATE

3. Install the horn switch into the cut-out in the instrument panel as shown.



INSTALLED HORN SWITCH

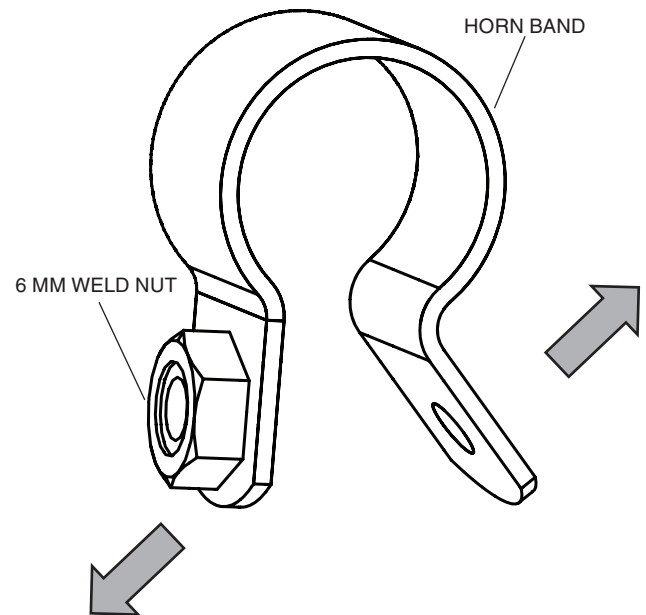
4. Remove the trim clips and then the rubber mud guard as shown.



MUD GUARD

TRIM CLIP

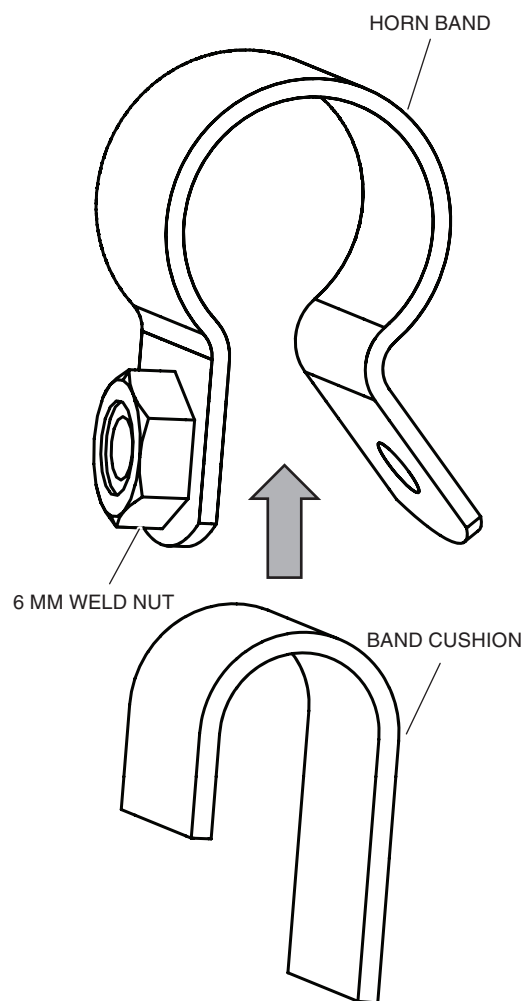
5. Expand the horn band as shown.



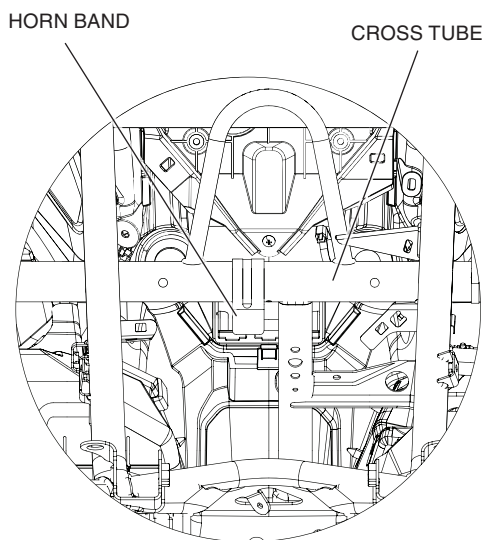
HORN BAND

6 MM WELD NUT

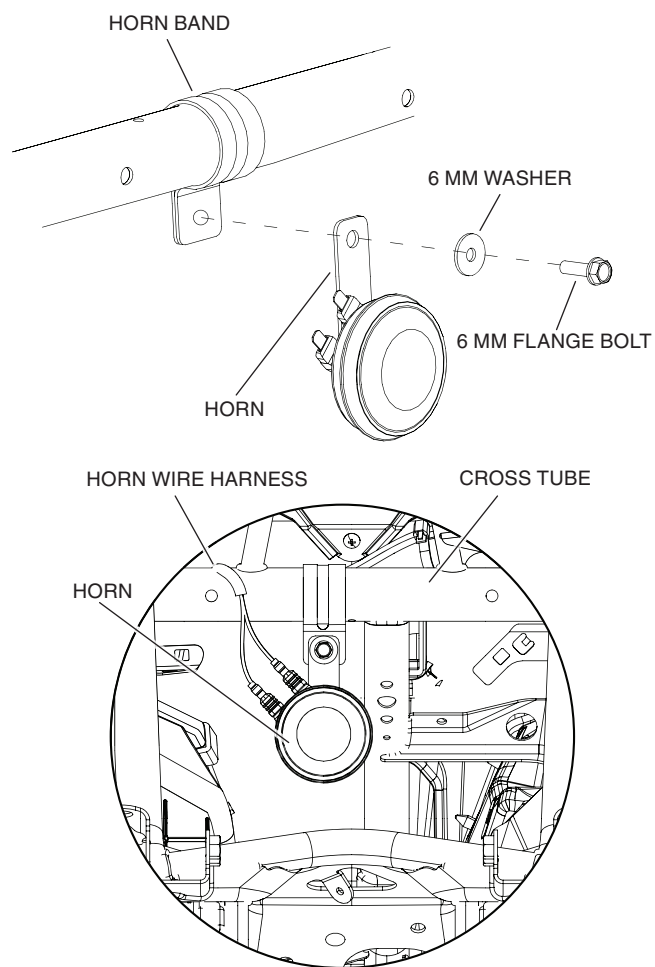
6. Install the cushion into the band.



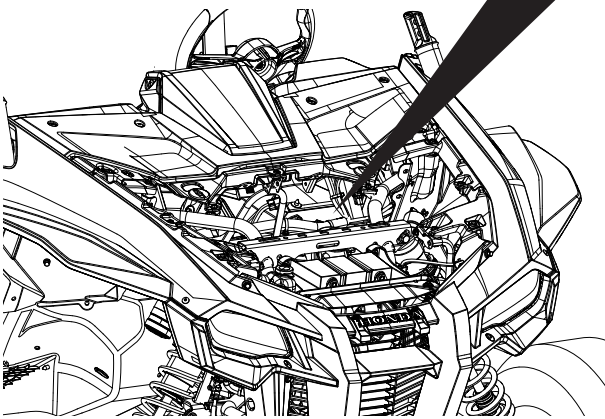
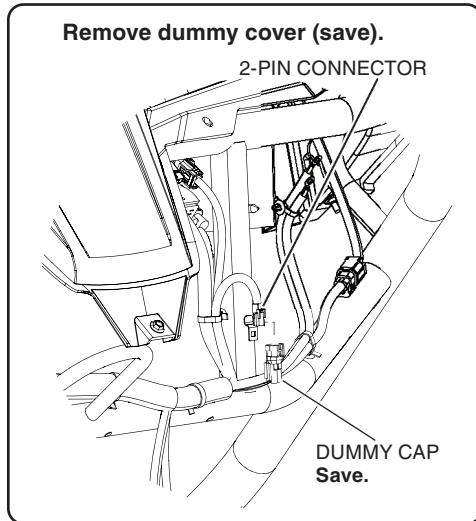
7. Install the assembled horn band to the lower cross tube.



8. Install the horn onto the horn band as shown. Connect the horn wire harness to the horn.

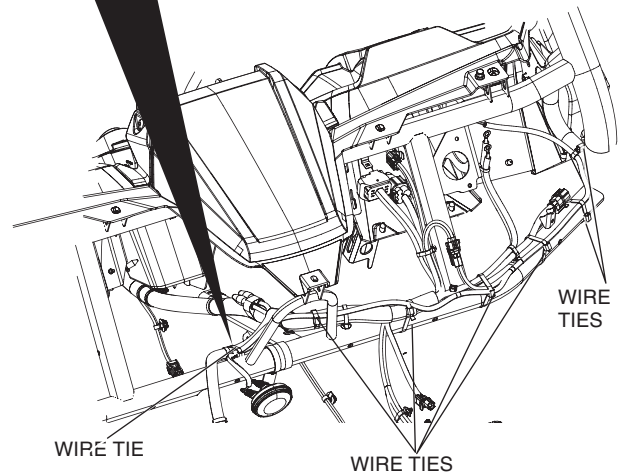
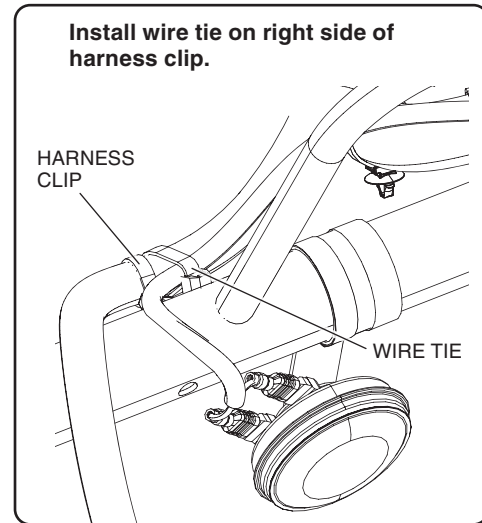


9. Remove the dummy cap (save) from the 2-pin accessory connector.

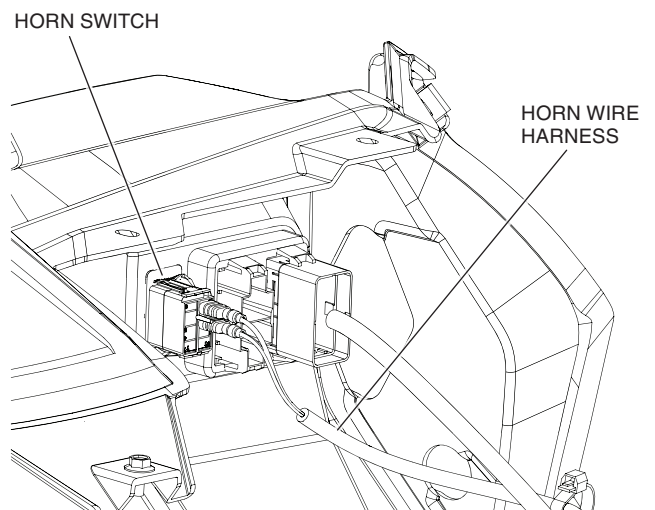


10. Connect the accessory horn wire harness to the connector.

Secure the horn wire harness to the cross tube with supplied wire ties at the locations shown.



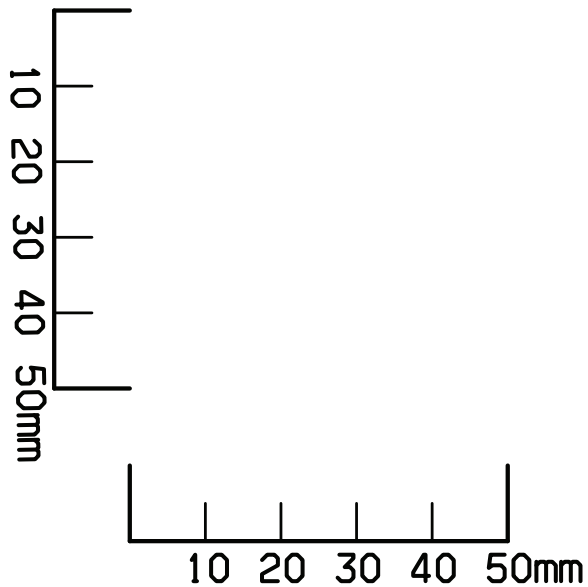
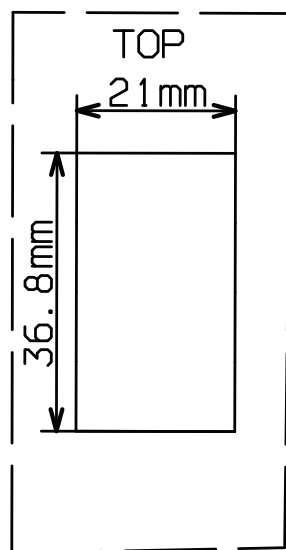
- 11 Connect the accessory horn wire harness to the horn switch.



12. Reinstall the removed parts in the reverse order of removal.

<TEMPLATE>

Cut template along the dotted lines.



NOTICE

If you print this template from your local computer, make sure the printer settings do not “scale” or “shrink” the page.